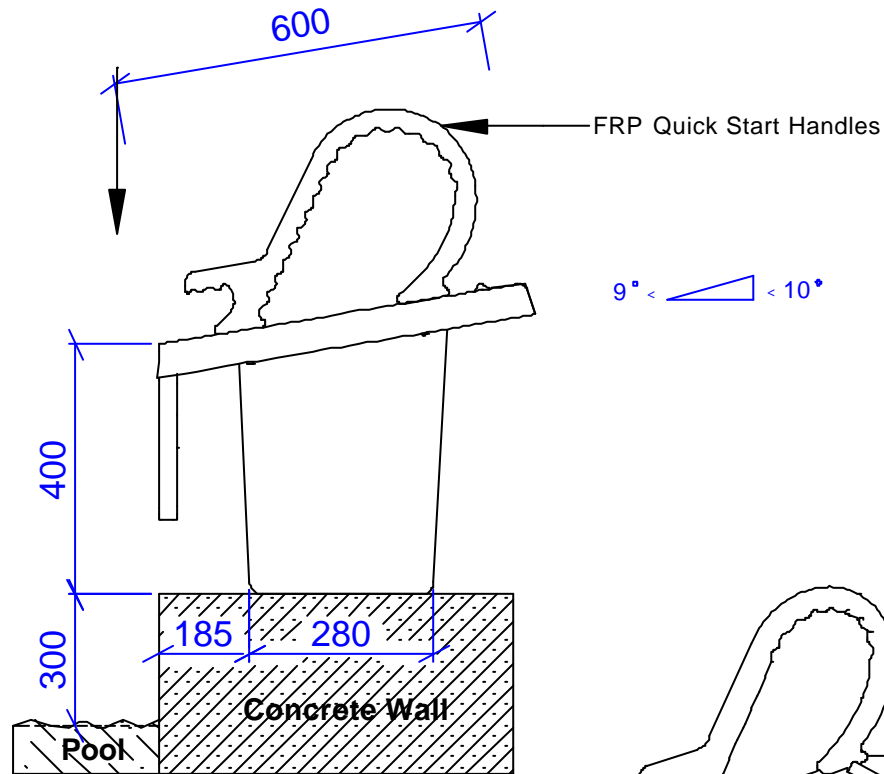
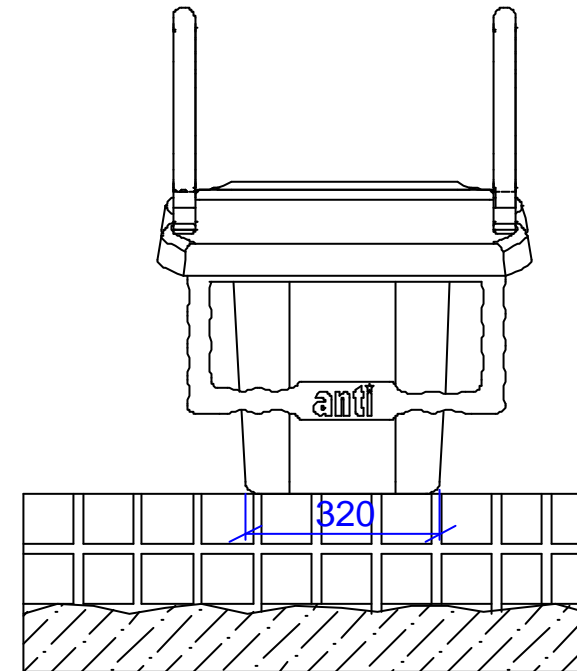


Anti Starting Block

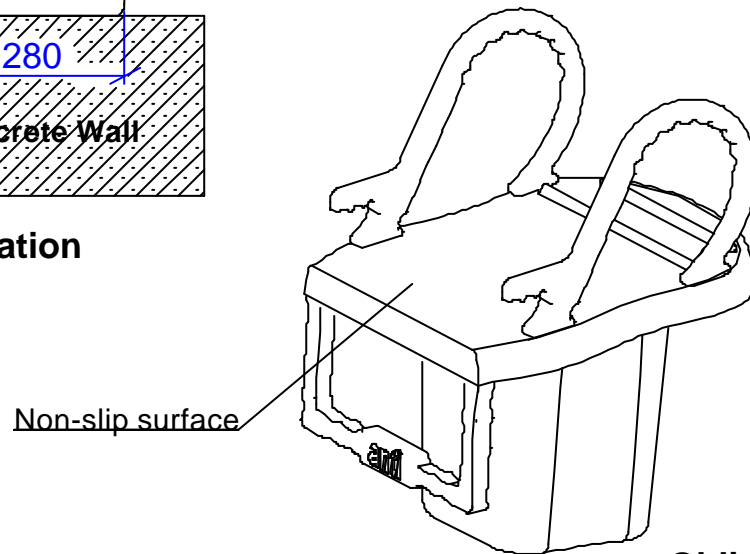
Open Drawing



Side Elevation



Pool Elevation



Oblique View



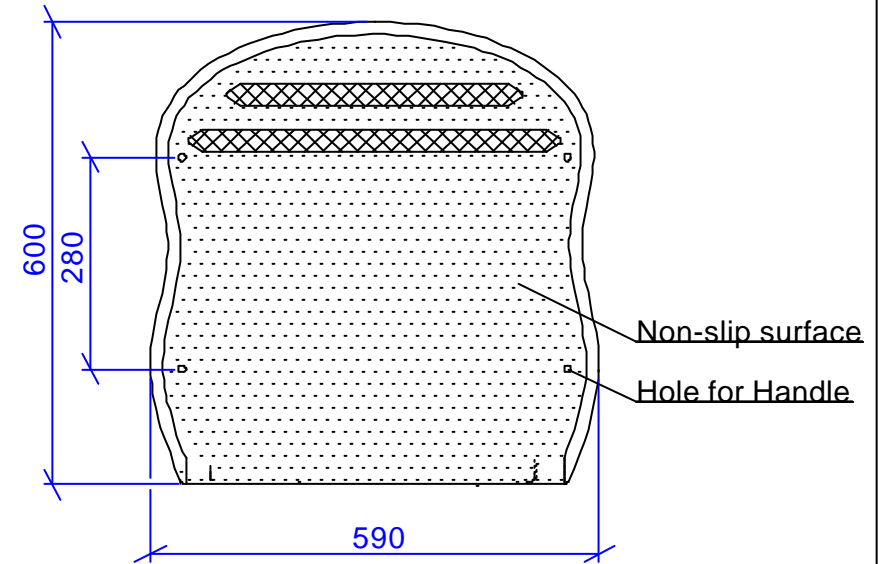
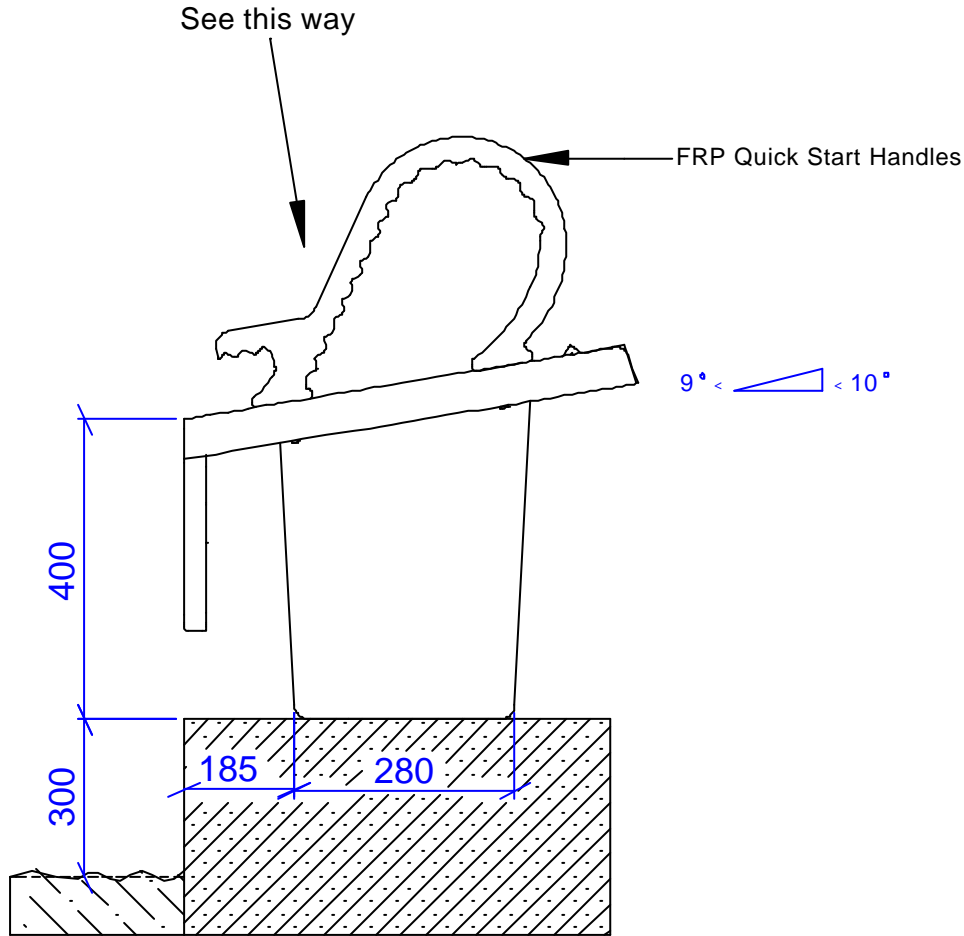
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Project Name:				Product Name:				Project No.	AWE00020	Product No.	01
Anti Starting Block				Anti Starting Block				Drawn Date	2007-04-26	Verify Date	
Drawn	Philip	Scale	No	Patents	2001285610;7100219; 4048677;01818714.5 & 2003/2920 e.g.						

Anti Starting Block

Open Drawing



Top of Anti Block



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Project Name:

Anti Starting Block

Product Name:

Anti Starting Block

Project No.

AWE00020

Product No.

02

Drawn Date

2007-04-26

Verify Date

Drawn

Philip

Scale

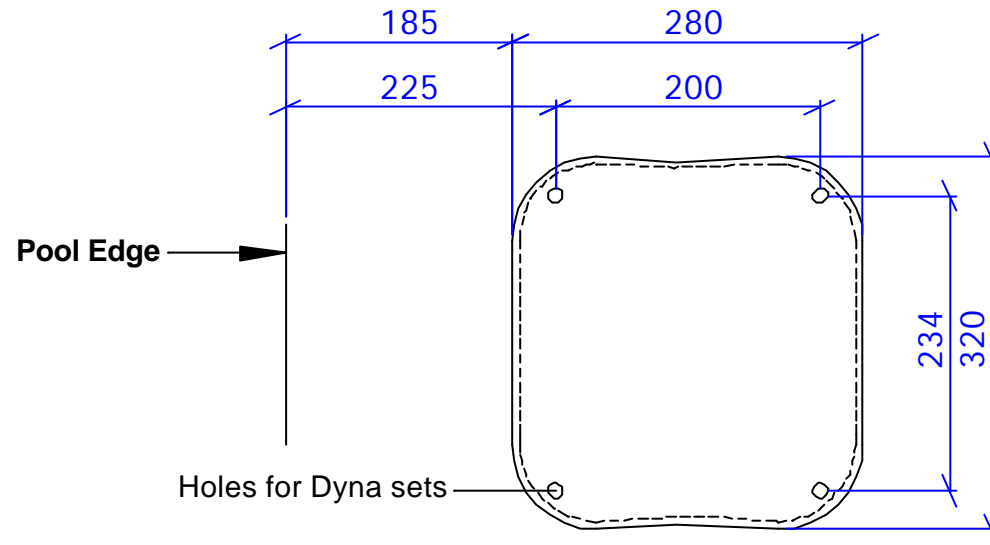
No

Patents

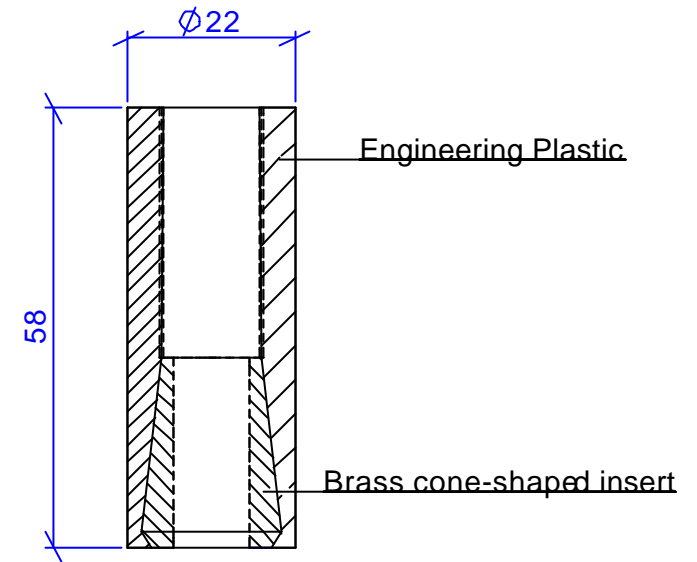
2001285610;7100219; 4048677;01818714.5 & 2003/2920 e.g.

Anti Starting Block

Open Drawing



Anti Block Bottom



Plastic Dyna set



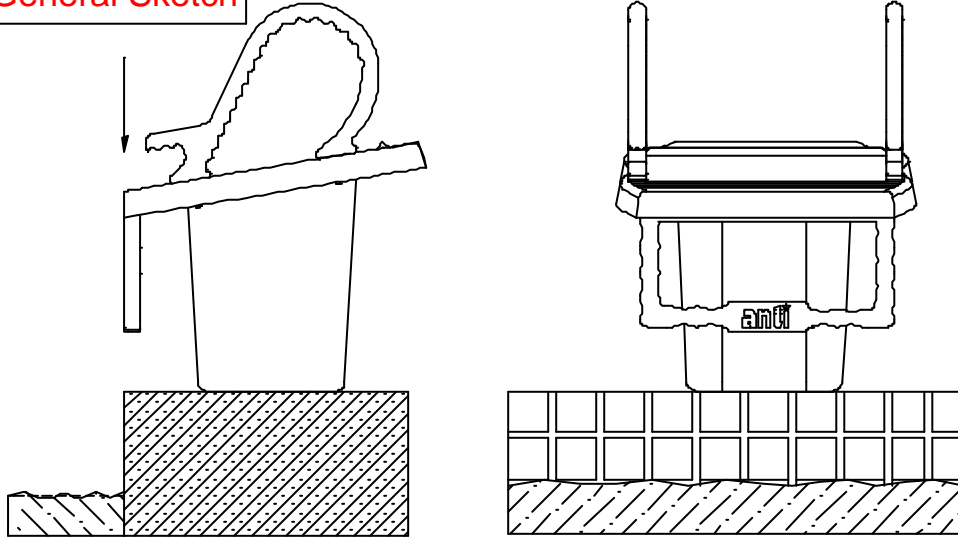
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Project Name:				Product Name:				Project No.	AWE00020	Product No.	03
Anti Starting Block				Anti Starting Block				Drawn Date	2007-04-26	Verify Date	
Drawn	Philip	Scale	No	Patents	2001285610;7100219;4048677;01818714.5 & 2003/2920 e.g.						

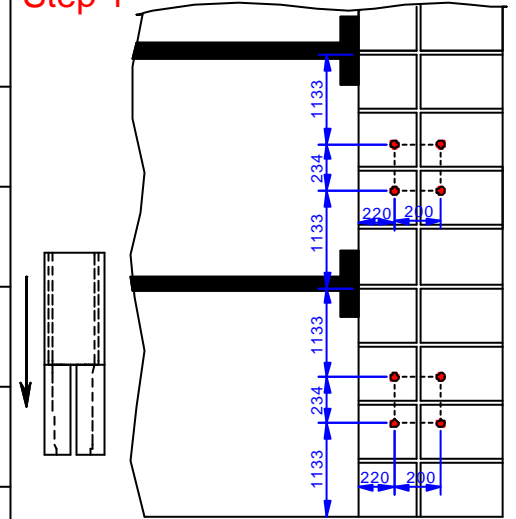
Anti Block Assembly Instructions

General Sketch



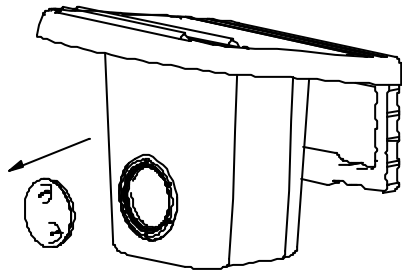
No.	Name	Qty
①	Anti Block	1
②	FRP Quick Start Handle	2
③	Back Hole Cover	1
④	Plastic Dyna Set	4
⑤	M10X70 Hex Bolt and Washer	4
⑥	M10 Lock Nut and Washer	4

Step 1



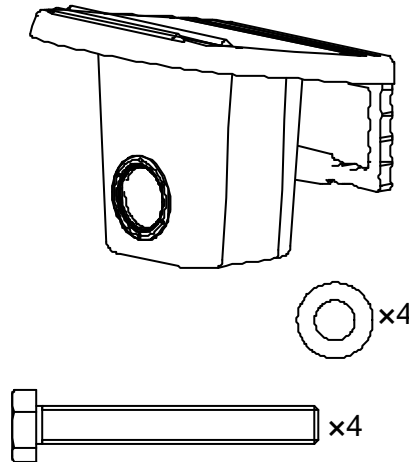
Use an 22.5 mm drill bit to drill 4 holes in the concrete.(depth 55mm), then place the Dyna set in the hole and make sure that the expander plug is driven down to spread the anchor.

Step 2



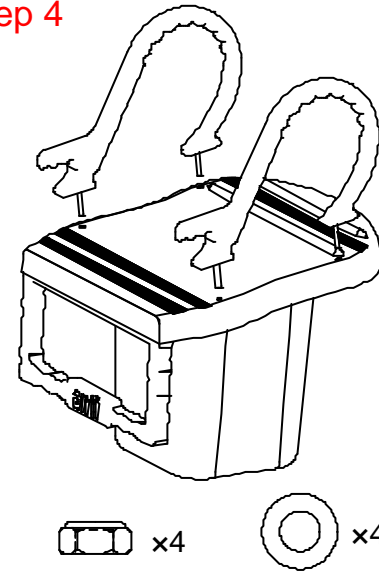
Remove the Plastic Cover at the back of the Start Block,align its 4 predrilled holes at the bottom with the 4 holes in the concrete.

Step 3



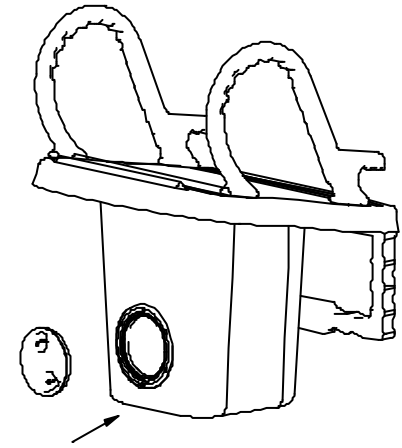
Use the M10X70 Hex Bolts and Washers to fasten the Super Block to the Concrete.

Step 4



Use M10 Lock Nuts and Washers to fix the FRP Quick Start Handles.

Step 5



Close the Back Cover, then follow Step 1 to Step 5 to install each of other Anti Blocks.

anti

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Project Name:

Anti Starting Block

Product Name:

Assembly Instruction

Project No. AWE00020

Product No. 04

Drawn Date 2007-04-26

Verify Date

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Drawn Philip

Scale

No

Patents 2001285610;7100219;

4048677;01818714.5 & 2003/2920 e.g.