

A: Polo Goal B: Ringup C: Player Bench D: Field Lanes E: Referee walkway F: Official walkway G: Ball Rack H: Judge's Chair I: Step J: Lane Anchor



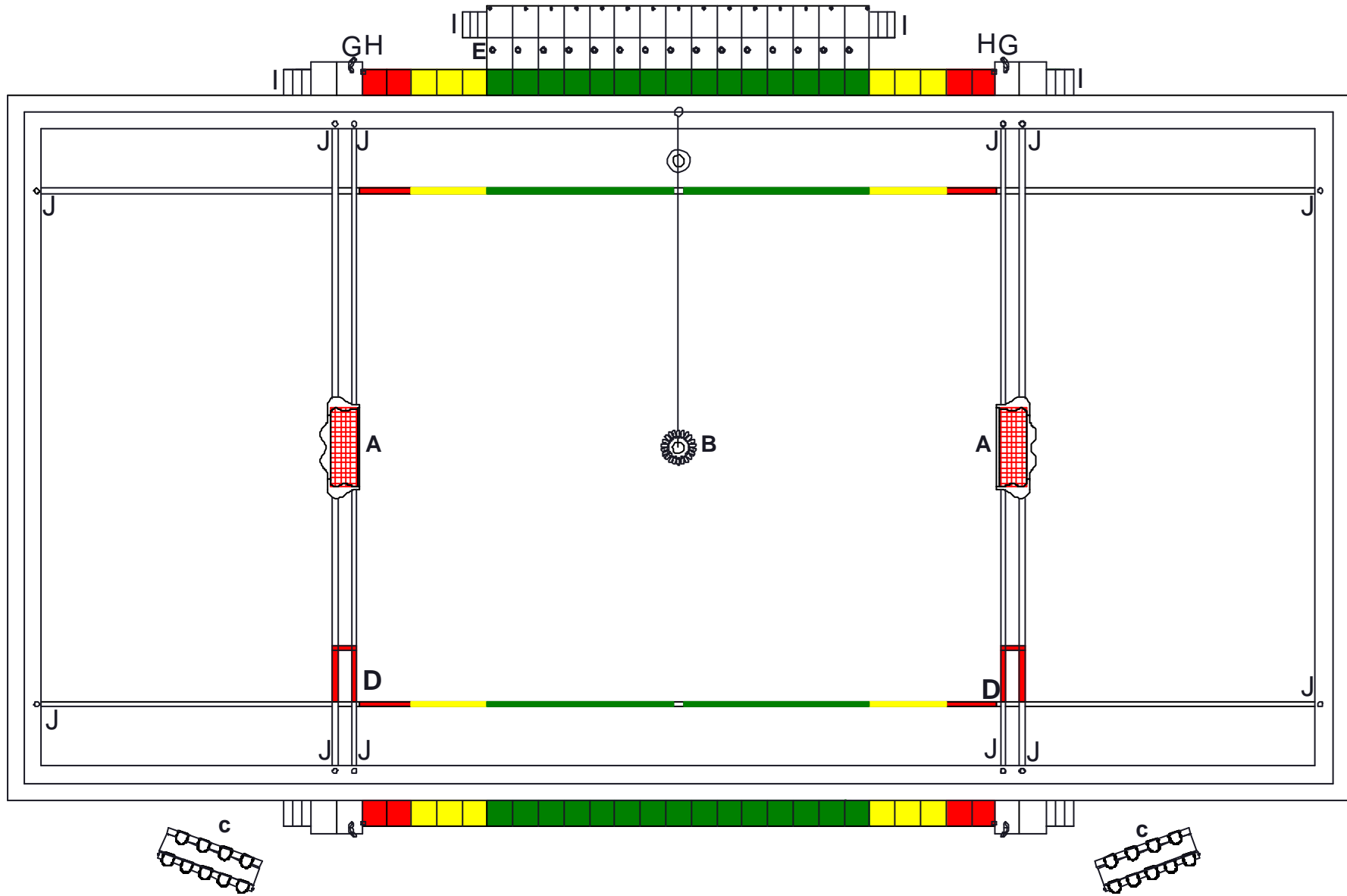
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Project Name:  
**Melbourne Sports and Aquatic Centre**

Product Name:  
**Polo Field Layout for Men**

Project No.	MSAC	Product No.	MSAC-01
Drawn Date	2006-12-16	Verify Date	2007-01-01

Drawn	Philip	Scale	1:225	Patents	2001285610;7100219; 4048677;01818714.5 & 2003/2920 e.g.
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A: Polo Goal B: Ringup C: Player Bench D: Field Lanes E: Referee walkway F: Official walkway G: Ball Rack H: Judge's Chair I: Step J: Lane Anchor



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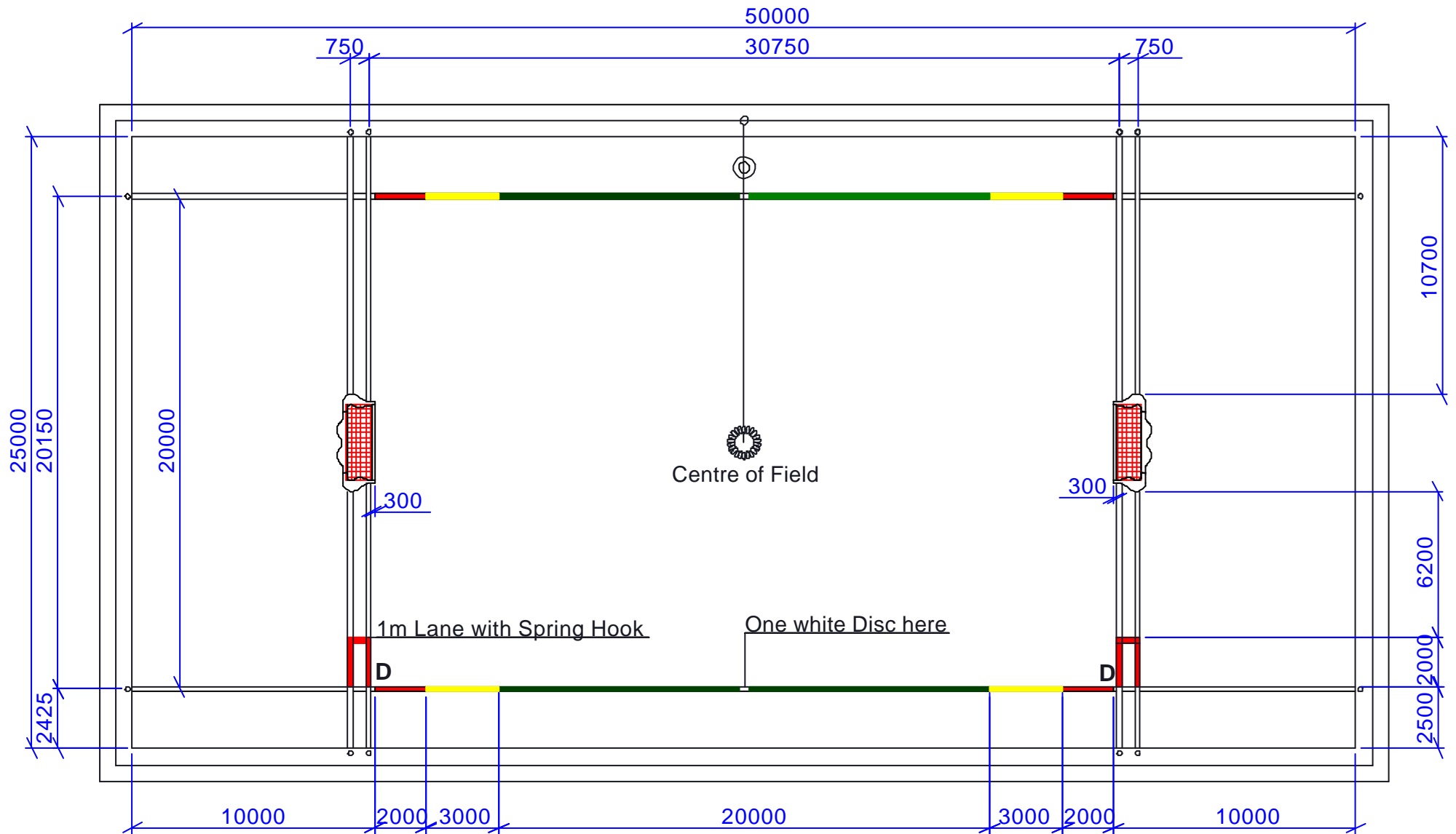
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Project Name:  
**Melbourne Sports and Aquatic Centre**

Product Name:  
**Polo Field Layout for Women**

Project No.	MSAC	Product No.	MSAC-02
Drawn Date	2006-12-16	Verify Date	2007-01-01

Drawn Philip Scale 1:225 Patents 2001285610;7100219; 4048677;01818714.5 & 2003/2920 e.g.



**Note:**

1. The dimension between the Anchors is from centre to centre.
2. The dimension of Polo Field for Men is 30mx20m.



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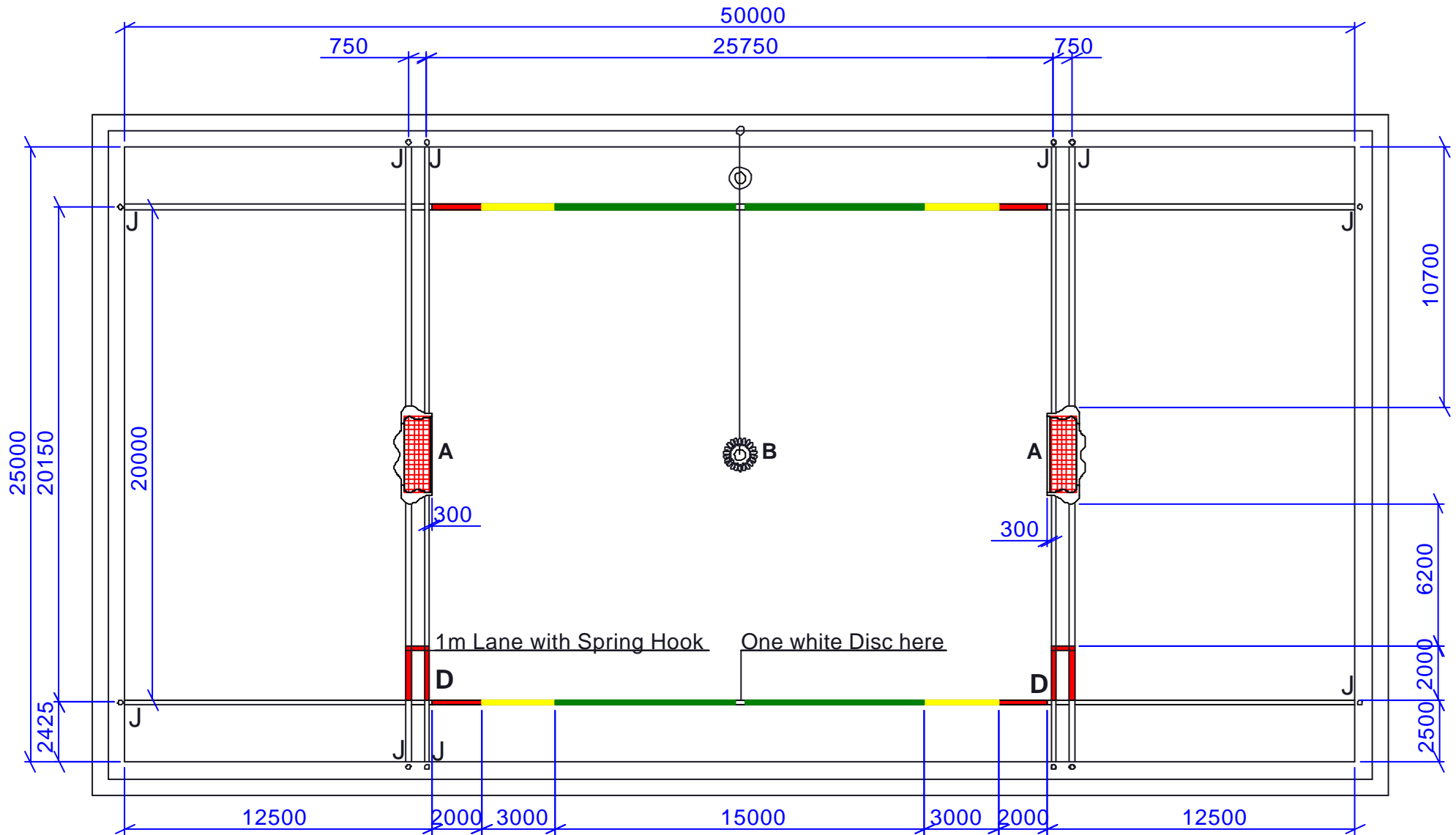
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Project Name:  
**Melbourne Sports and Aquatic Centre**

Product Name:  
**Polo Field Dimension for Men**

Project No.	MSAC	Product No.	MSAC-03
Drawn Date	2006-12-16	Verify Date	2007-01-01

Drawn	Philip	Scale	No	Patents	2001285610;7100219; 4048677;01818714.5 & 2003/2920 e.g.
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**Note:**

1. The dimension between the Anchors is from centre to centre.
2. The dimension of Polo Field for Women is 25mx20m.



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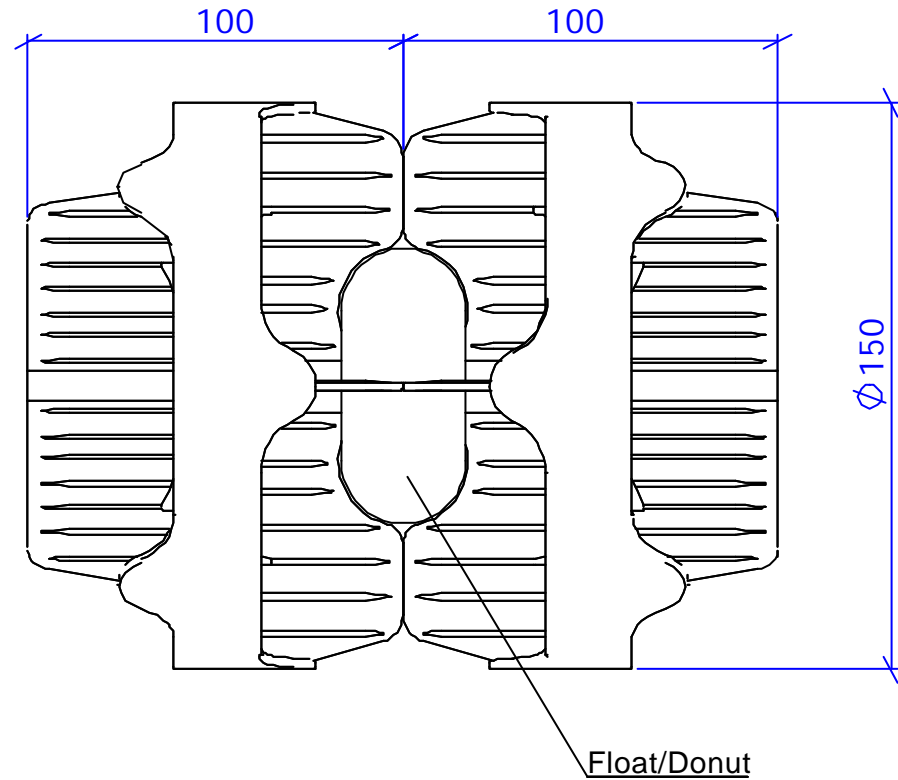
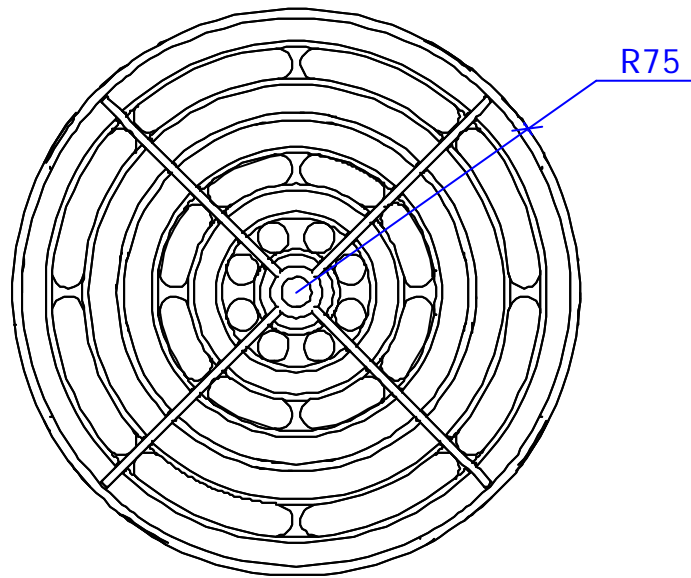
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Project Name:  
**Melbourne Sports and Aquatic Centre**

Product Name:  
**Polo Field Dimension for Women**

Project No.	MSAC	Product No.	MSAC-04
Drawn Date	2006-12-16	Verify Date	2007-01-01

Drawn	Philip	Scale	No	Patents	2001285610;7100219; 4048677;01818714.5 & 2003/2920 e.g.
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**Note:**

1. The Anti wave Maxi Polo Field Lane is the Lane for national and international competition.
2. The 150mm Discs and Floats of the Field Lane are made from high density polyethylene. The Discs are designed to have an excellent wave absorption
3. The Super tensioner is made from high intensity and high density polyethylene, It can frap the whole 25m or 50m Lane without other tools.
4. The safe durable cable which used to connect the Discs is made from stainless steel 316, the diameter of cable is 3.1mm and will stand a force of 5 kN.
5. The colors of the Discs and Float/Donuts are standard for international competition.



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Project Name:  
**Melbourne Sports and Aquatic Centre**

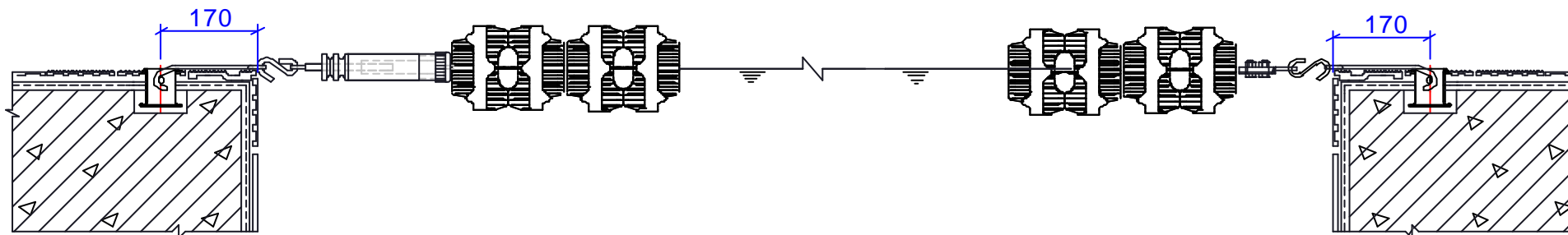
Product Name:  
**Maxi Filed Lane Disc**

Project No.	MSAC	Product No.	MSAC-05
Drawn Date	2006-12-16	Verify Date	2007-01-01

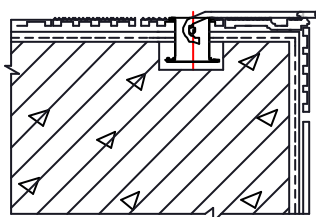
Drawn	Philip	Scale	No	Patents	2001285610;7100219; 4048677;01818714.5 & 2003/2920 e.g.
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# Polo Field Lanes Assembly Instructions

## General Sketch

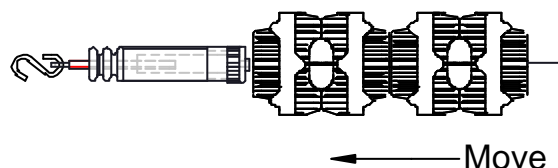


### Step 1



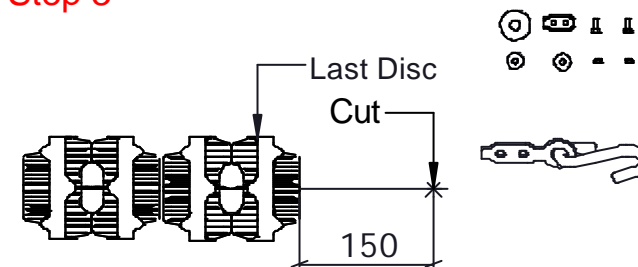
Install Lane Anchors correctly in the Pool Wall and wait one week before stressing them, hitch the Long Hooks to the Lane Anchor when you want to install the Lanes.

### Step 2



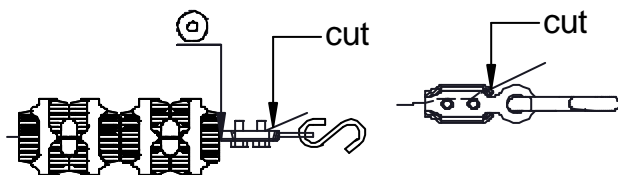
Open the Lane package, take the Super Tensioner's side and move all Discs and Floats to this side tightly.

### Step 3



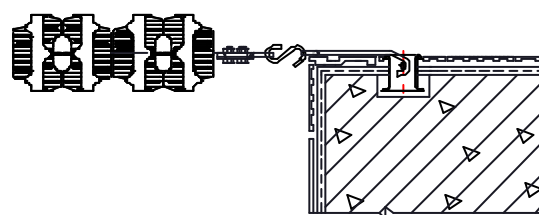
Cut the Stainless Steel Cable as above drawing, then uninstall the Long Clamp.

### Step 4



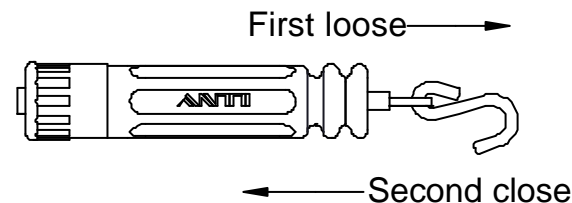
Fix the S Hook to the Stainless Steel Cable as above drawing, then use the Washers and Nuts to screw them, then cut the extra Cable. Note: do not forget the Washer attached the last Discs.

### Step 5



Hitch the S Hooks to the Lane Anchor, then take the Lane to the another side of the pool.

### Step 6



Loose the long bolt of Super Tensioner, hitch the S Hooks to the another said of the pool, then close the long bolt, so finished all the Lane's assembly.



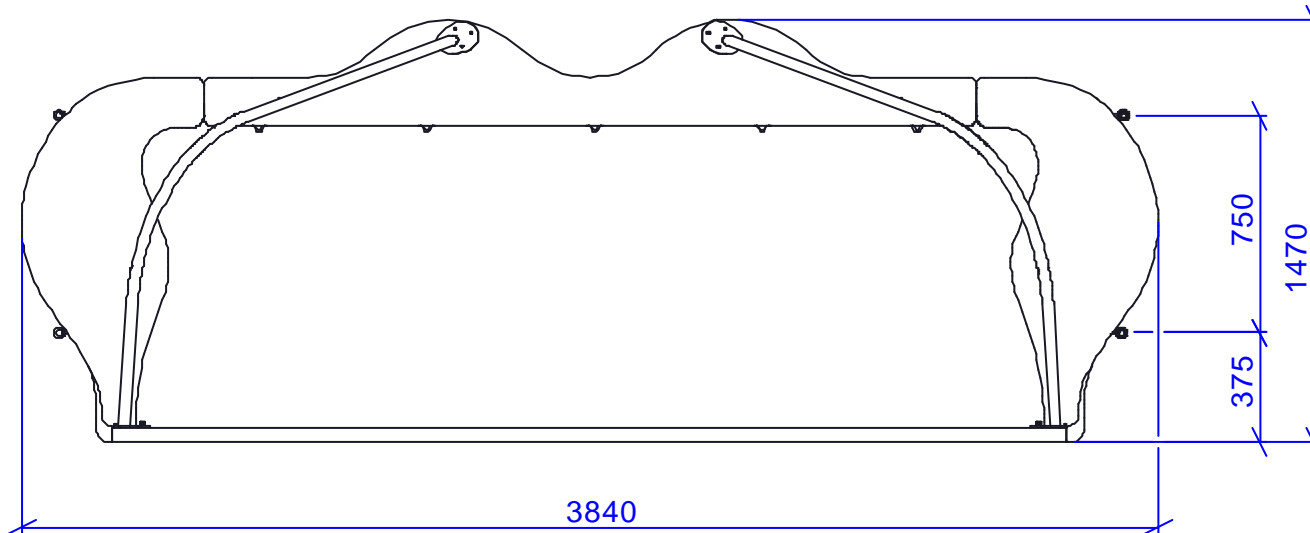
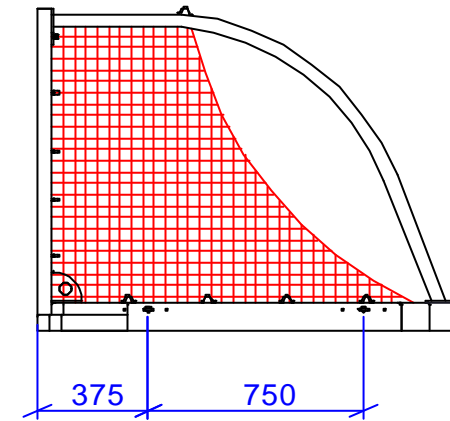
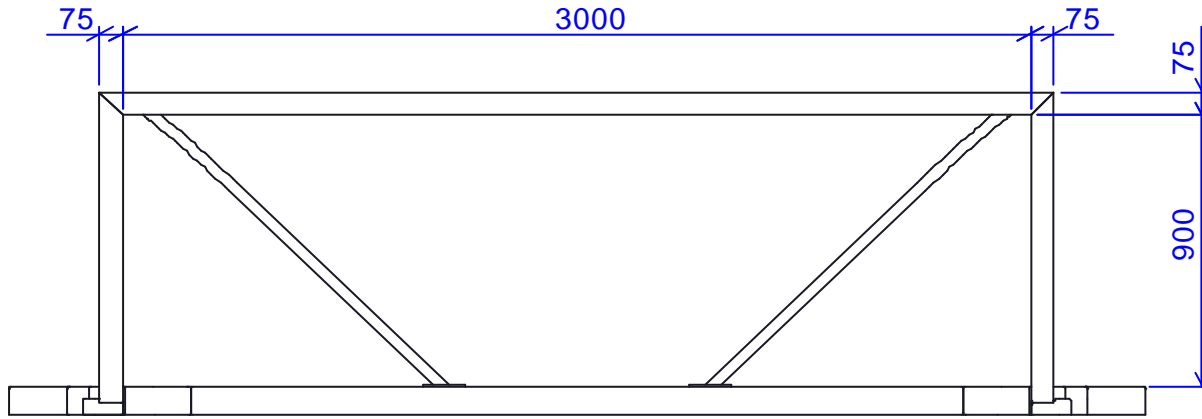
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Project Name:  
**Melbourne Sports and Aquatic Centre**

Product Name:  
**Polo Field Lane Assembly Instruction**

Project No.	MSAC	Product No.	MSAC-06
Drawn Date	2006-12-16	Verify Date	2007-01-01

Drawn	Philip	Scale	No	Patents	2001285610;7100219;4048677;01818714.5 & 2003/2920 e.g.
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Note:

1. The Anti Wave Fina Floating Goal was selected for the Sydney 2000 Olympics. It is fabricated from our special aluminium extrusions and composite plastics for durability and reliability.
2. This goal sits well in the water with minimum lift and maximum stability. Patented net configuration reduces ball rebound, it is very strong and durable.
3. The Anti wave Fina Floating Goal is the Goal for national and international competition, most of Olympic game will use the Anti Wave Goals.



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Project Name:  
**Melbourne Sports and Aquatic Centre**

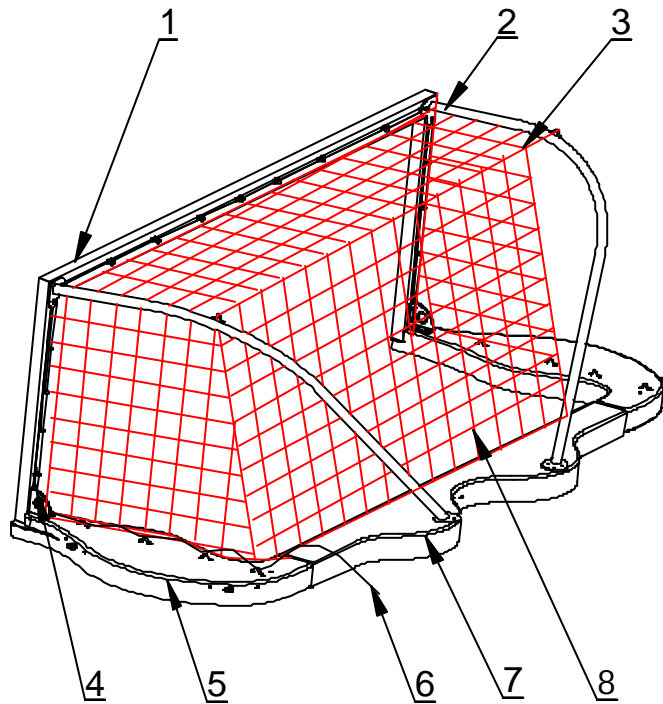
Product Name:  
**Anti Floating Goal**

Project No.	MSAC	Product No.	MSAC-07
Drawn Date	2006-12-16	Verify Date	2007-01-01

Drawn	Philip	Scale	No	Patents	2001285610;7100219; 4048677;01818714.5 & 2003/2920 e.g.
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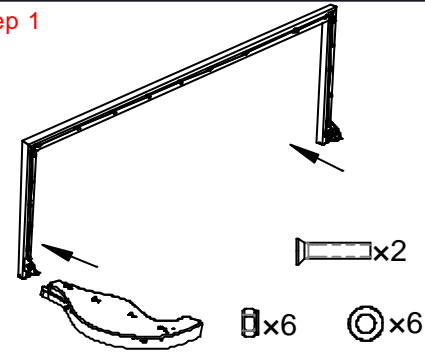
# Anti Goal Assembly Instructions

## General Sketch



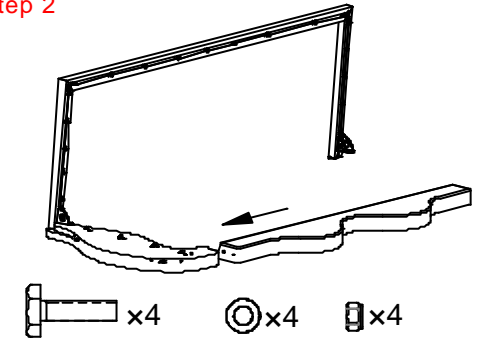
No	Name	Qty
①	Front Frame	1
②	Side Bow	2
③	SS316 Cable	1
④	FRP Corner	2
⑤	Small Float	2
⑥	White Rope	1
⑦	Big Float	1
⑧	Red Net	1
⑨	Slide Block	8
⑩	Eyelet	15
⑪	M8X30 Hex Bolt	8
⑫	M8X40 Countersunk Bolt	4
⑬	M8X25 Countersunk Bolt	6
⑭	M8 Lock Nut	26
⑮	M8 Washer	26

## Step 1



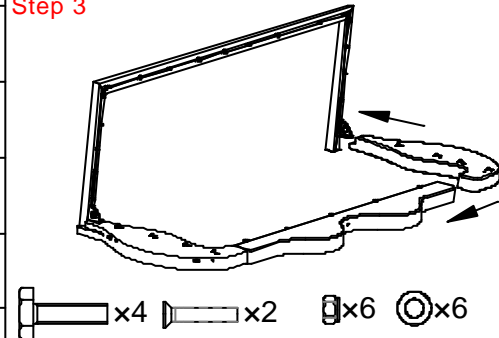
Use FRP Corner, Slide Blocks, M8X40 Countersunk Bolts, Washers and Lock Nuts to connect one Small Floats to the Front Frame .

## Step 2



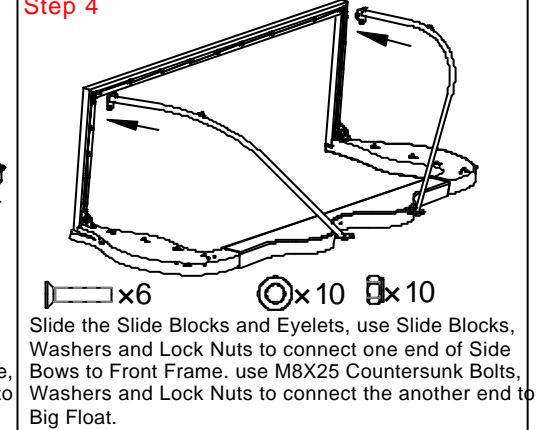
Line up the holes of Small Floats Big Float , use M8X30 Hex Bolts, Lock Nuts and Washers to connect the Big Float to the Small Float .

## Step 3



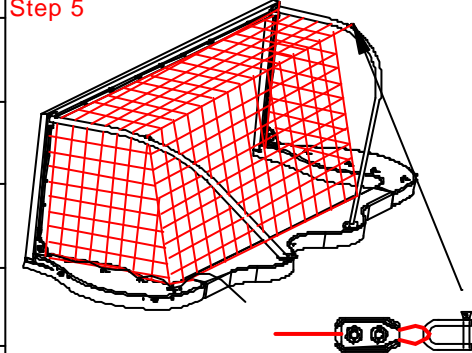
Use M8X40 Countersunk Bolts, Washers and Lock Nuts to fix one side of Small Floats to the Front Frame, then use M8X30 Hex Bolts, Washers and Lock Nuts to fix another side of Small Floats to the Big Float.

## Step 4



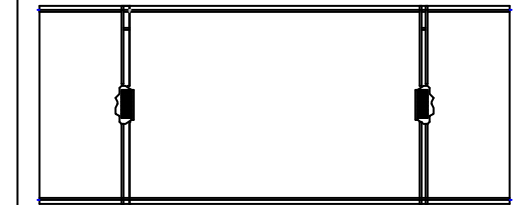
Slide the Slide Blocks and Eyelets, use Slide Blocks, Washers and Lock Nuts to connect one end of Side Bows to Front Frame. use M8X25 Countersunk Bolts, Washers and Lock Nuts to connect the another end to Big Float.

## Step 5



Connect the SS316 Cable to the Saddle of the both Side Bows with Shackles, then tie the Red Net with White Rope through the Eyelets and Saddles.

## Step 6



Follow from Step 1 to Step 5 to assemble another Anti Floating Goal, then install the two Anti Goals in the Polo Pool.

**anti**<sup>TM</sup>

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Project Name:  
**Melbourne Sports and Aquatic Centre**

Product Name:  
**Anti Floating Goal Assembly Instruction**

Project No. MSAC

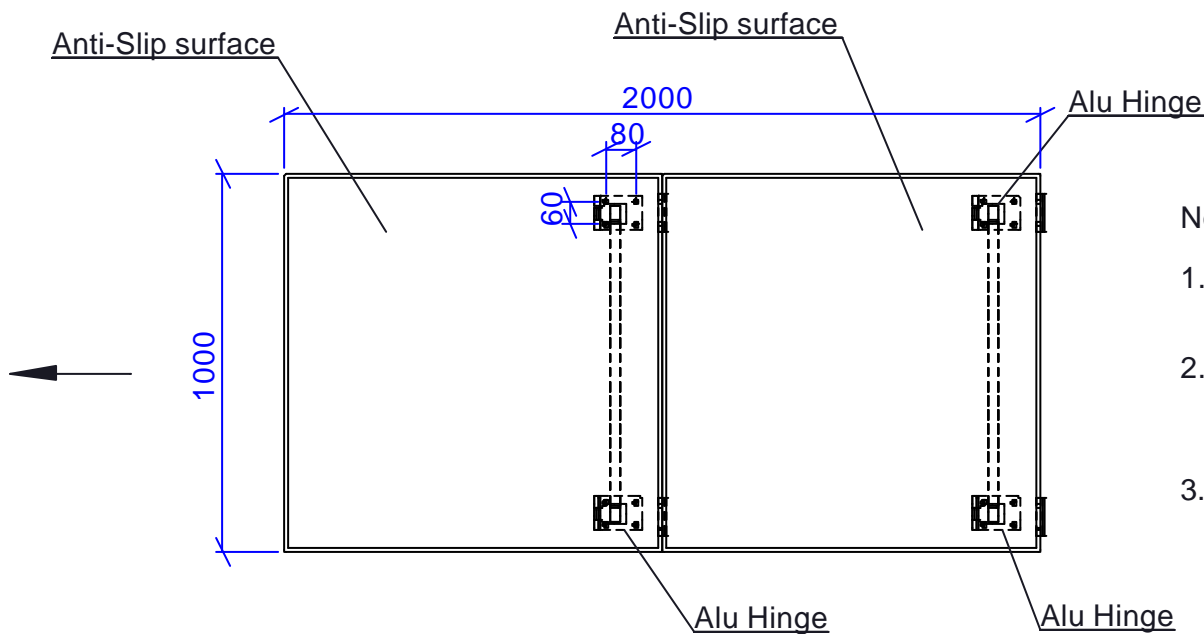
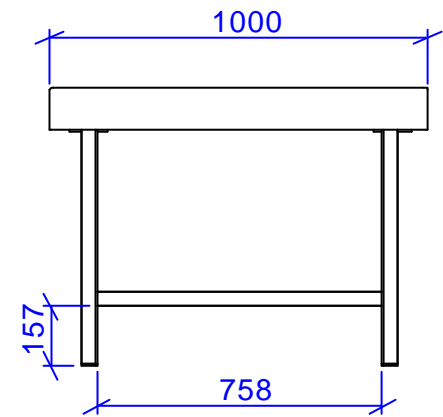
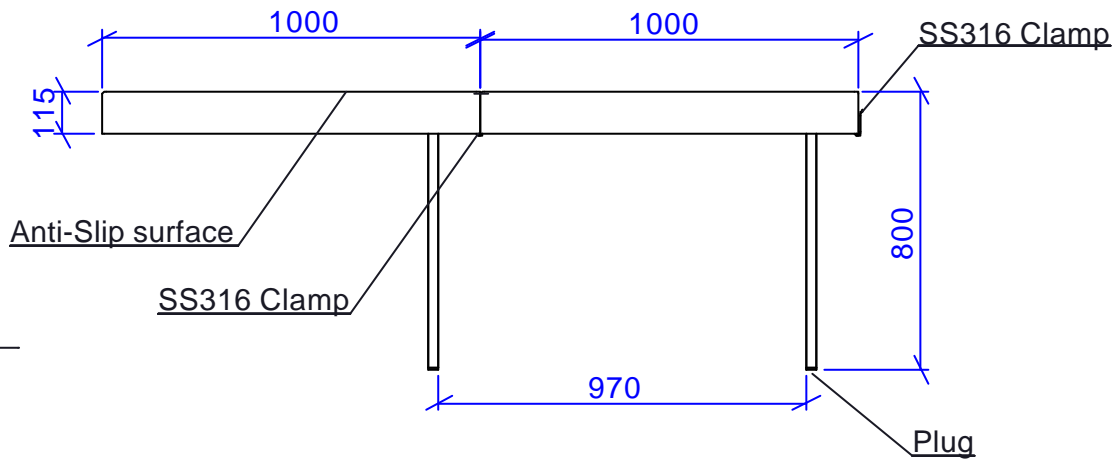
Product No. MSAC-08

Drawn Date 2006-12-23

Verify Date 2007-01-01

Drawn Philip Scale No

Patents 2001285610;7100219;4048677;01818714.5 & 2003/2920 e.g.



Note:

1. The Anti Wave Referees Walkway provides a stable elevated platform full length of the Polo field of play.
2. The surface is colour-coded and visible from the water, also the Top surface is the special surface for Anti-slip.
3. It is designed to combine with the Goal Judges station and the Timing platform.

**anti**<sup>TM</sup>

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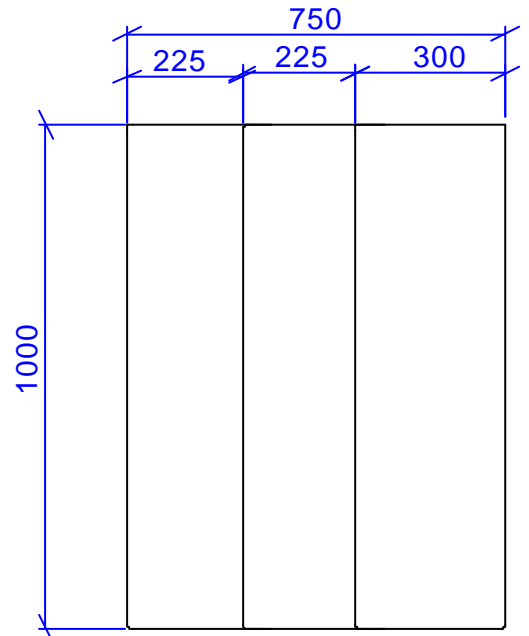
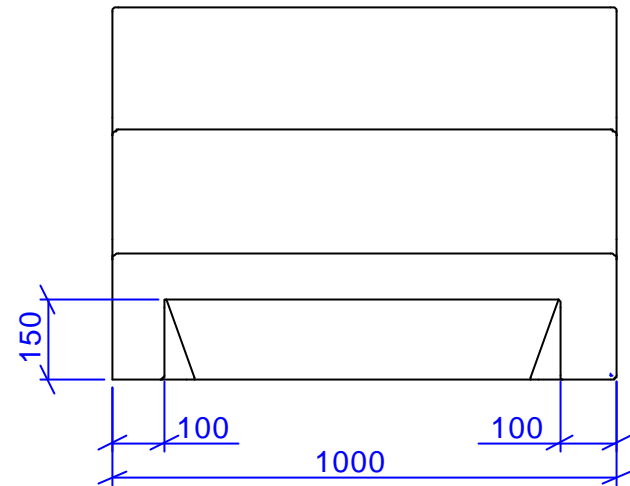
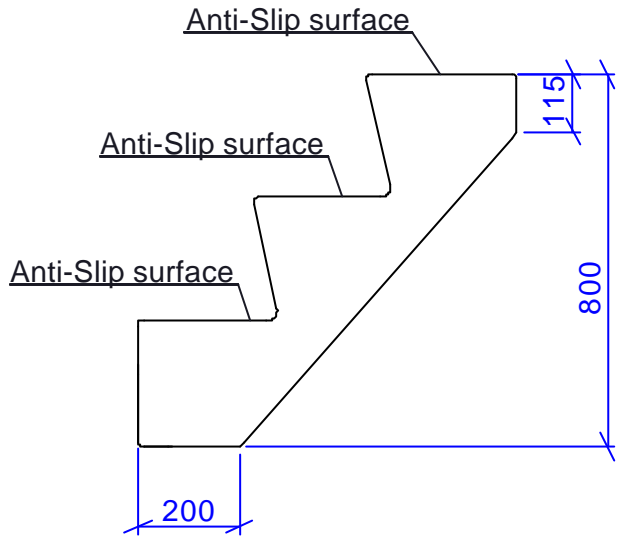
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Project Name:  
**Melbourne Sports and Aquatic Centre**

Product Name:  
**Referees Walkway**


Project No.	MSAC	Product No.	MSAC-09
Drawn Date	2006-12-17	Verify Date	2007-01-01

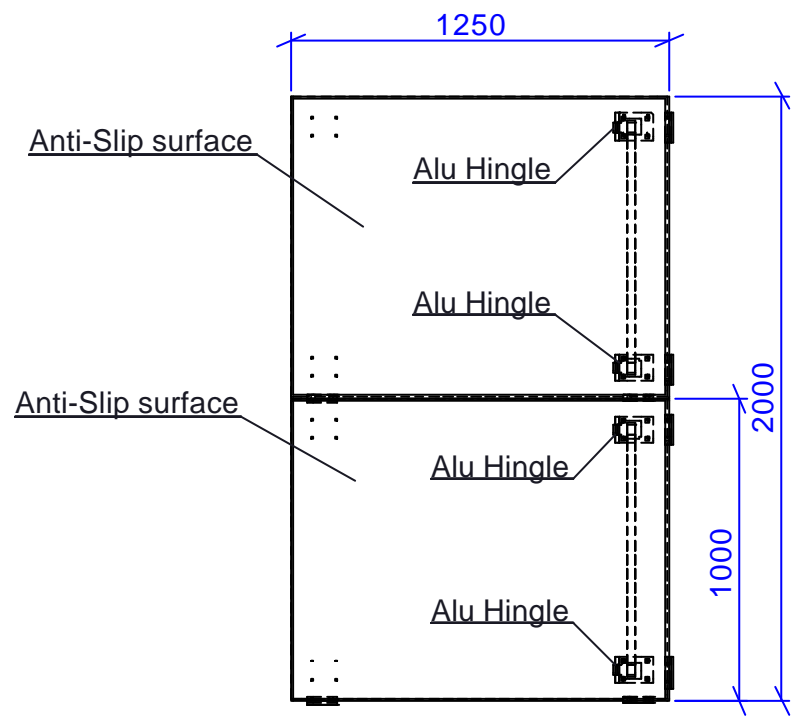
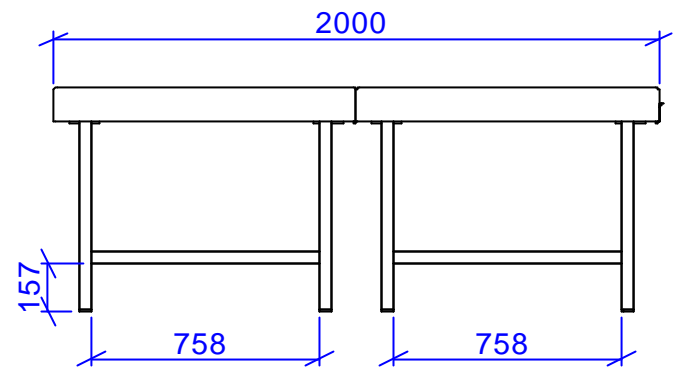
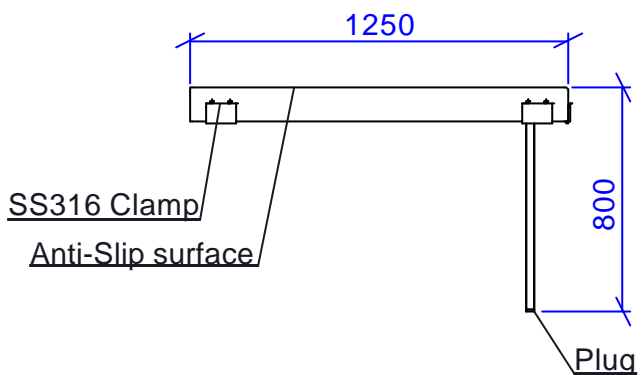
Drawn Philip Scale 1:20 Patents 2001285610;7100219;4048677;01818714.5 & 2003/2920 e.g.



Note:


The Step is made from Reinforced Fibre Glass, the Top surface is the special surface for Anti-slip.

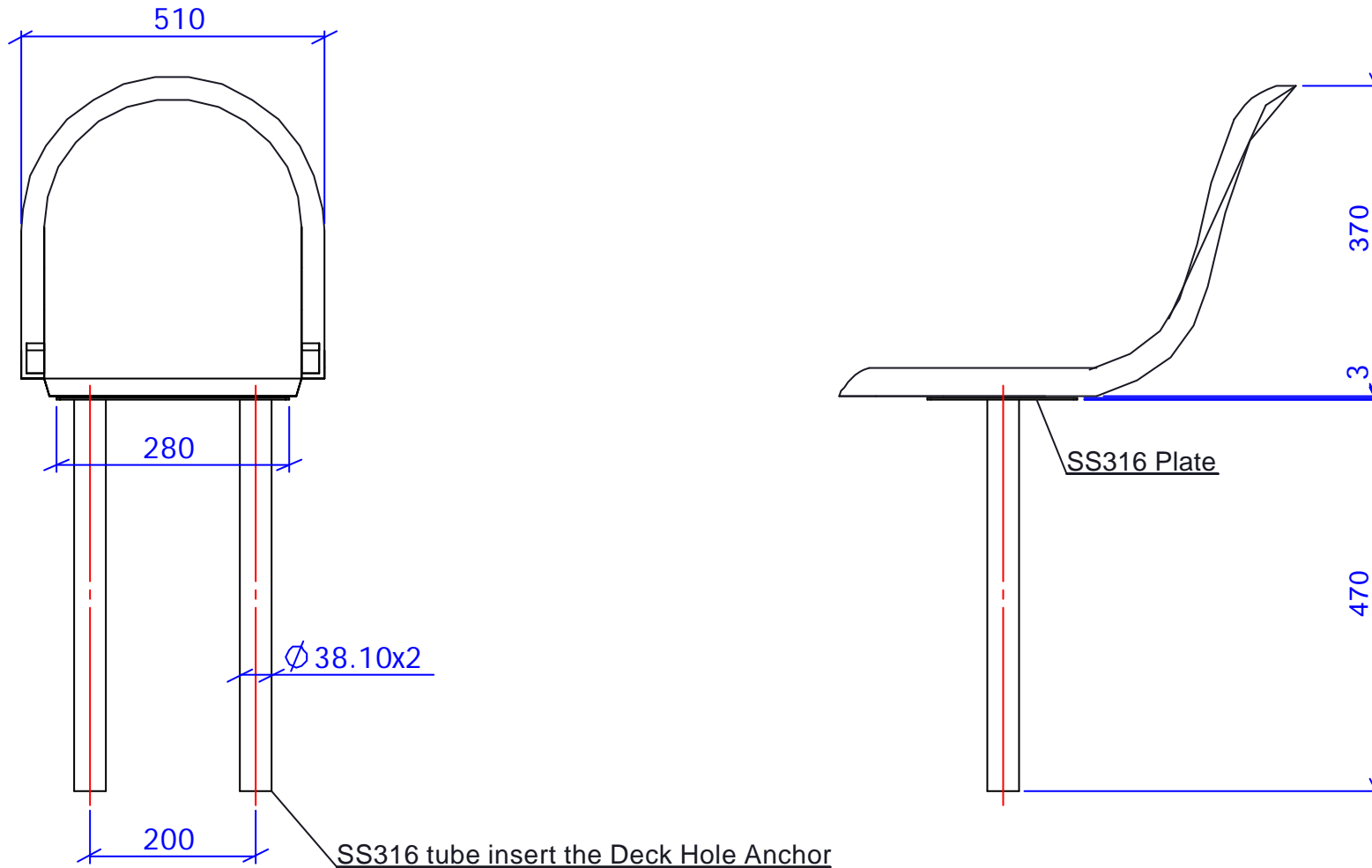
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	<b>Melbourne Sports and Aquatic Centre</b>		<b>Step for Walkway</b>		Drawn Date	2006-12-17	Verify Date	2007-01-01
©ANTI WAVE 2006	Drawn	Philip	Scale	1:15	Patents 2001285610; 7100219; 4048677; 01818714.5 & 2003/2920 e.g.			



Note:

1. The Anti Wave Official Walkway provides a stable elevated platform for the Water Polo official.
2. The Top of the Walkway is the surface for Anti-slip.
3. Cable opening are provided on the Walkway platform for the official computer.

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	<b>Melbourne Sports and Aquatic Centre</b>		<b>Official Walkway</b>		Drawn Date	2006-12-17	Verify Date	2007-01-01
©ANTI WAVE 2006	Drawn	Philip	Scale	1:20	Patents	2001285610;7100219;4048677;01818714.5 & 2003/2920 e.g.		



Note:

1. The Judge's Chair is installed on a Stainless Steel Frame which can be inserted into the Deck Hole Anchor on the the Referee's Walkway.
2. The Players Bench is mounted on a rugged powder coated aluminium frame and furnished with comfortable individual seats.



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Project Name:  
**Melbourne Sports and Aquatic Centre**

Product Name:  
**Judge Chair**

Project No. MSAC

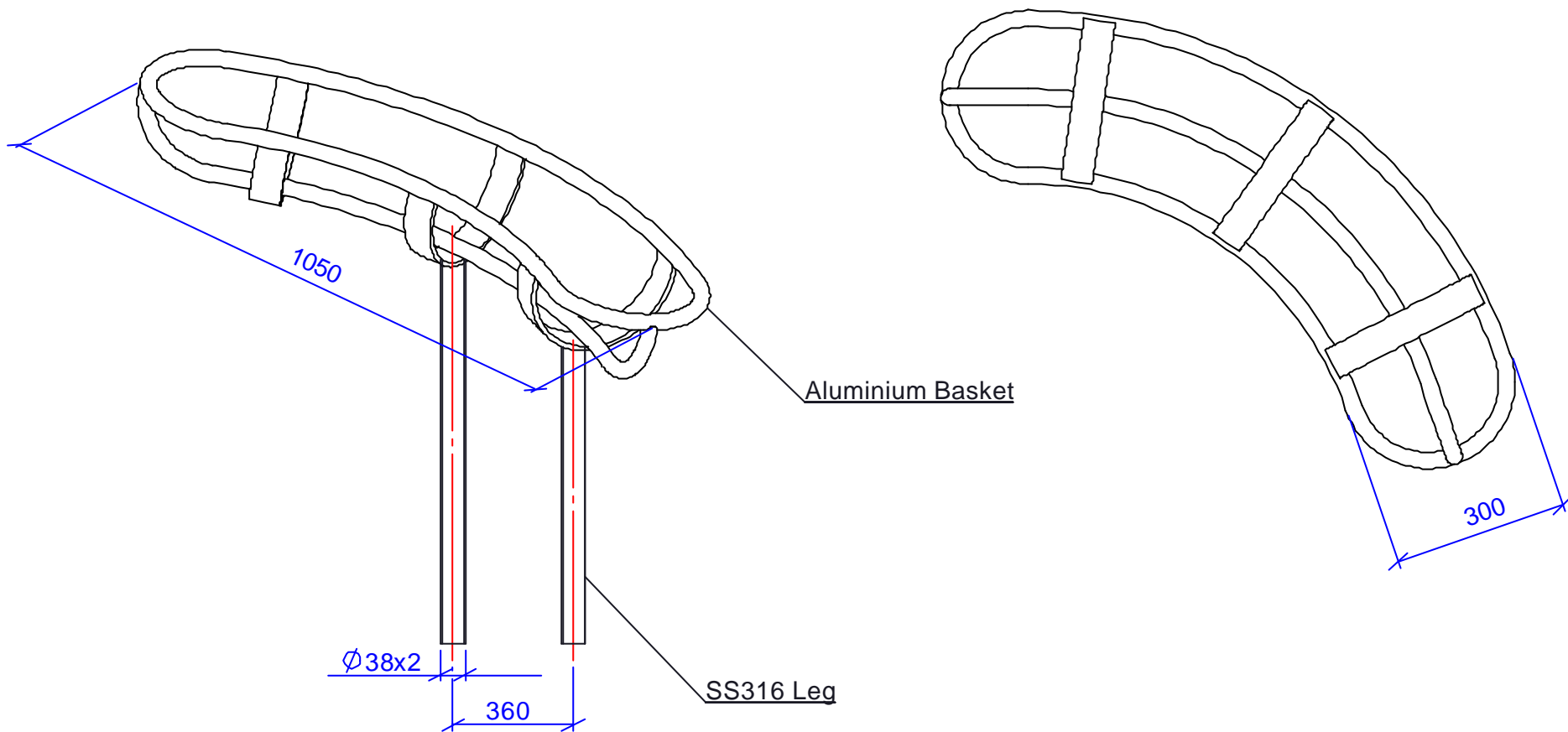
Product No. MSAC-12

Drawn Date 2006-12-18

Verify Date 2007-01-01

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Drawn Philip Scale No Patents 2001285610;7100219;4048677;01818714.5 & 2003/2920 e.g.



Note:

1. The Ball Basket is made of special Aluminium extrusions, the Legs are made of highly polished Stainless Steel.
2. The Anti Wave Ball Rack can hold 4 water polo balls and is positioned beside the Goal Judge of the Water Polo Walkway.



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Project Name:  
**Melbourne Sports and Aquatic Centre**

Product Name:  
**Ball Rack**

Project No. MSAC

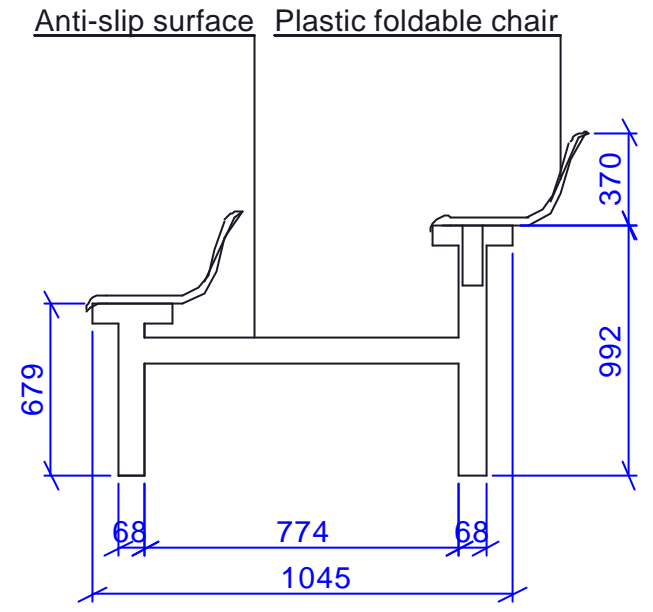
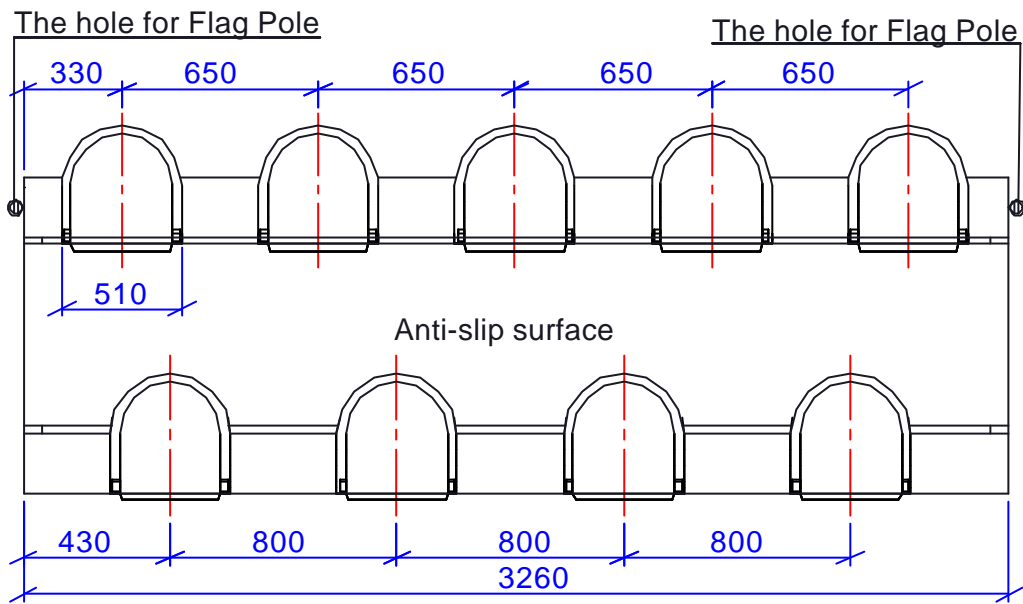
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Drawn Date 2006-12-18

Verify Date 2007-01-01


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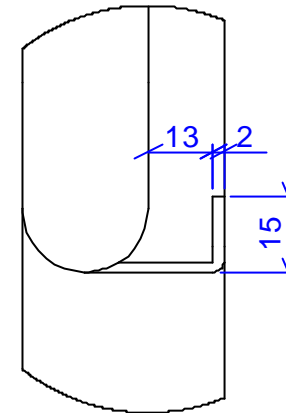
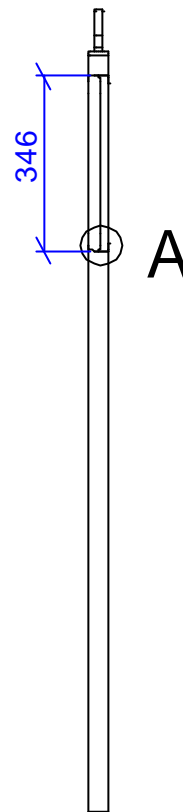
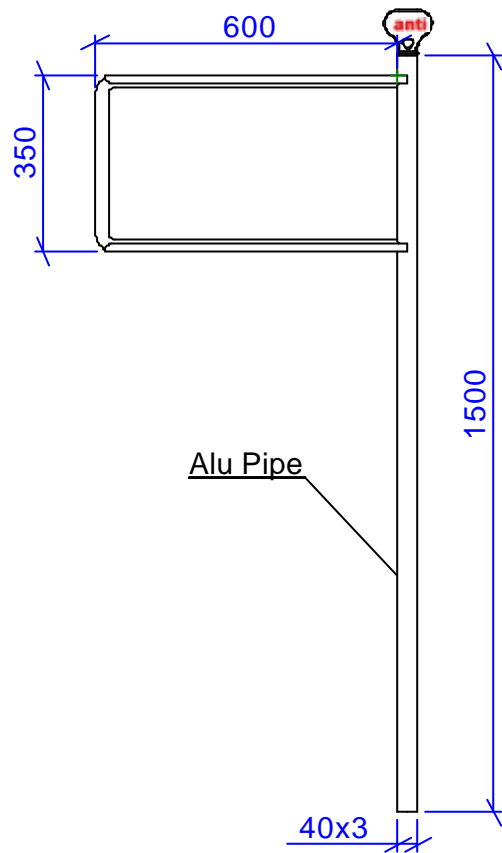
Drawn Philip Scale 1:10 Patents 2001285610; 7100219; 4048677; 01818714.5 & 2003/2920 e.g.



Note:

1. The Anti Wave Player Bench was selected for the Sydney 2000 Olympics Game, it is made of special Aluminium extrusions and composite plastics.
2. The Players Bench is mounted on a rugged powder coated aluminium frame and furnished with comfortable individual seats for the whole team.

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	<b>Melbourne Sports and Aquatic Centre</b>		<b>Player Bench</b>		Drawn Date	2006-12-18	Verify Date	2007-01-01
	Drawn	Philip	Scale	No	Patents	2001285610; 7100219; 4048677; 01818714.5 & 2003/2920 e.g.		



**Section A**  
**Scale: 2:3**

**Note:**

1. The material of Pole for Player Bench is Aluminium .
2. The dimension of the cardboard should be 580mm long x 345mm wide , the thickness of cardboard should be 12.5mm to fit the 13mm slot.
3. The Pole for Player bench is used to fix the flag of the Team, it is very handsome and weatherproof.
4. The team flag, which is fixed on the pole, is highly visible.



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Project Name:  
**Melbourne Sports and Aquatic Centre**

Product Name:  
**Flag Pole for Player Bench**

Project No.

MSAC

Product No.

MSAC-15

Drawn Date

2006-12-15

Verify Date

2007-01-01

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Drawn

Philip

Scale

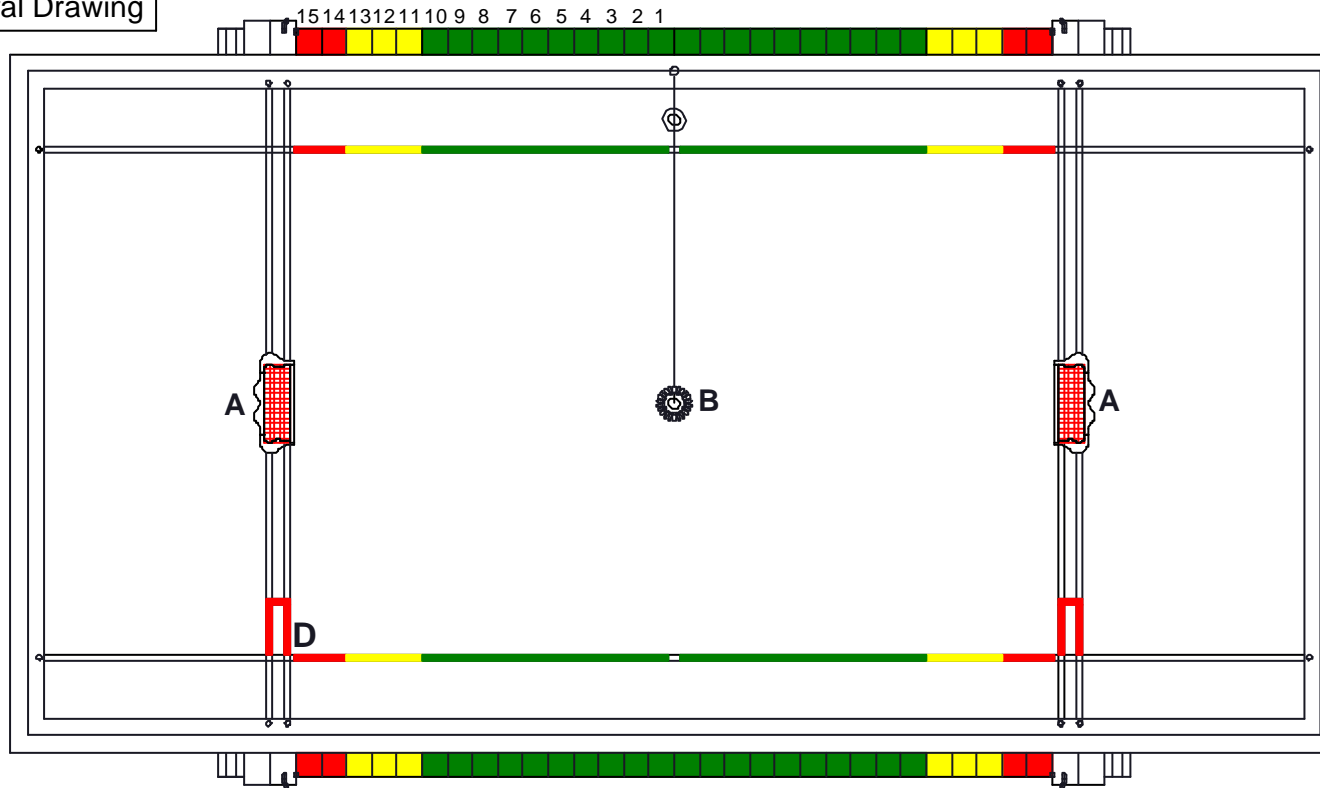
1:15

Patents

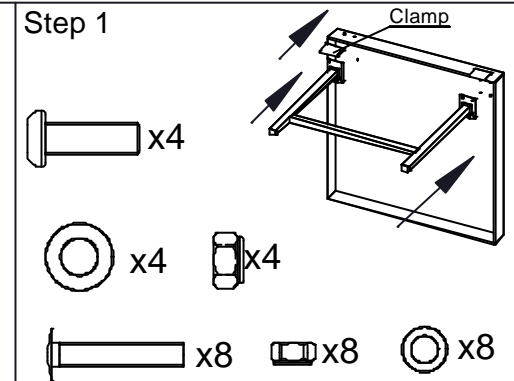
2001285610;7100219;4048677;01818714.5 & 2003/2920 e.g.

# Referees Walkways Assembly Instruction

## General Drawing

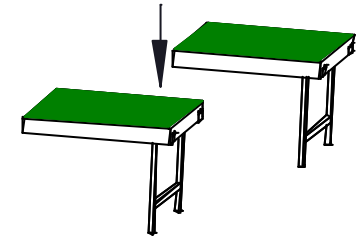


## Step 1



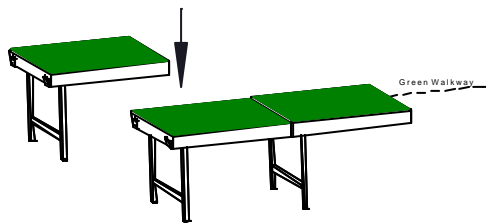
Use the M6x35 Round Head Bolts, washer and Lock Nuts to install all the Legs to the all Platform of Walkways, then use M8x25 Round Head Bolts, Lock Nuts and Washer to install the Clamp to the Walkways.

## Step 2



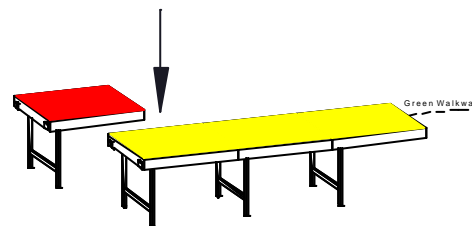
Select one green Walkway to put the location of "1" as the General drawing, then select other green Walkway to install to the first Walkway as above drawing. (Note: the first green Walkway should be in the centre)

## Step 3



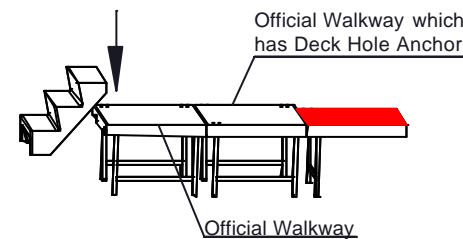
Select other green Walkways to install them until the 10th green Walkway, total 20pc Green Walkways. Note that if the Walkway for Women completion, the total green Walkway only need 15pc.

## Step 4



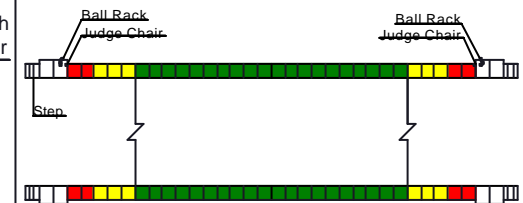
Select one yellow Walkway to install it next to the last green Walkway, then use the same method to install two yellow Walkways and two Red Walkway, so total 3 Yellow Walkways and 2 Red Walkways.

## Step 5



Select one Official Walkway which has Deck Hole Anchors for Ball Rack and Judge Chair and install it next to the last Red Walkway, then install one Official Walkway more, fix the Step to the last Official Walkway, total 2pc Official Walkways.

## Step 6



Use the same method to install all the Referees Walkway as above drawing (total 64pc Referees Walkways, 4pc Official Walkways and 4pc Steps), then insert the Legs of the Ball Rack and Judge Chair to install them. Note that the entrance side of the Pool do not have the Ball Rack and Judge Chair.



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Project Name:  
**Melbourne Sports and Aquatic Centre**

Product Name:  
**Referees Walkway Assembly Instruction**

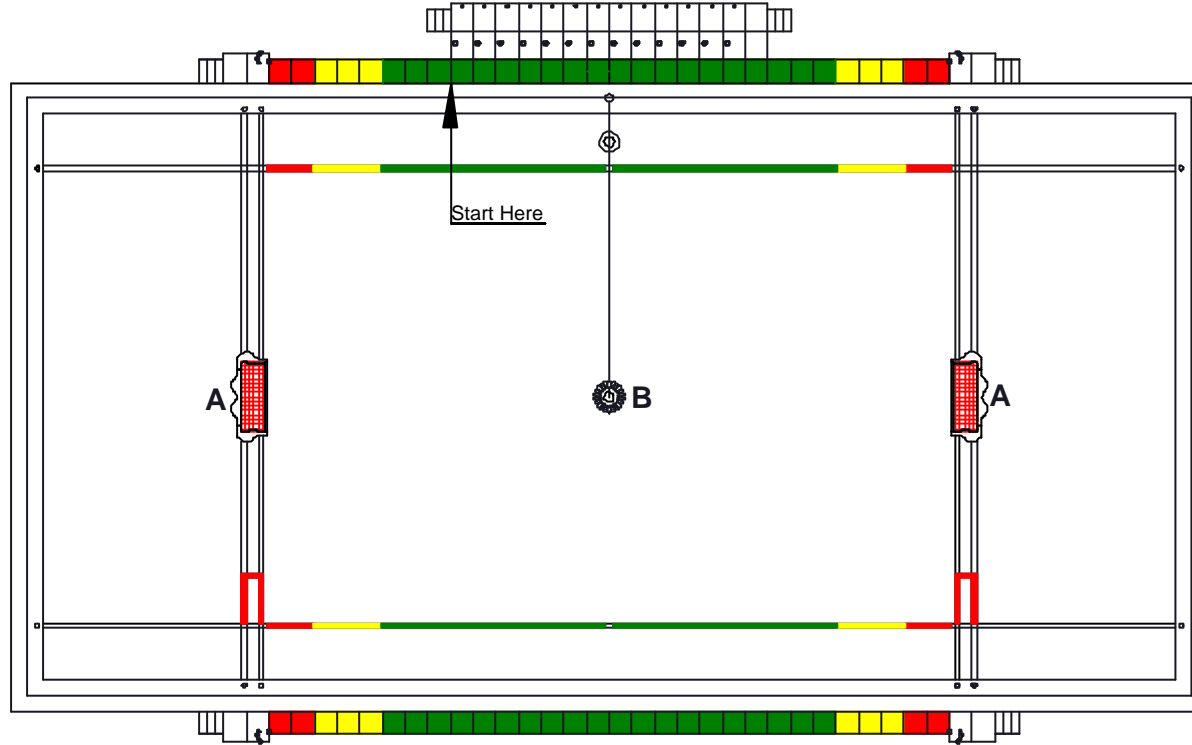
Project No. MSAC  
Drawn Date 2006-12-20

Product No. MSAC-16  
Verify Date 2007-01-01

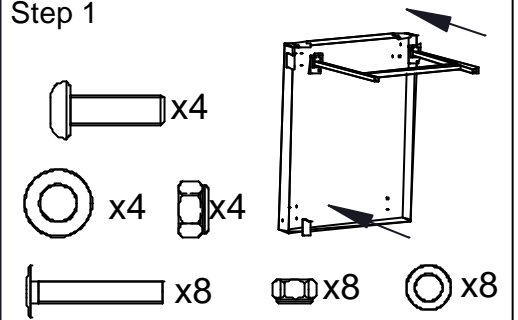
Drawn Philip Scale No

Patents 2001285610; 7100219; 4048677; 01818714.5 & 2003/2920 e.g.

# Official Walkways Assembly Instruction

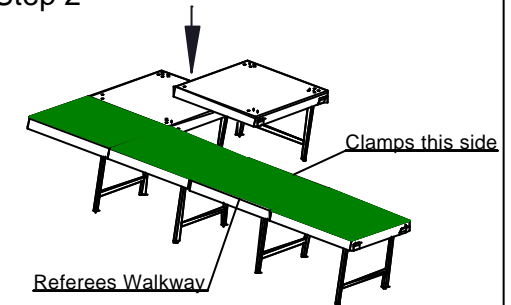


## Step 1



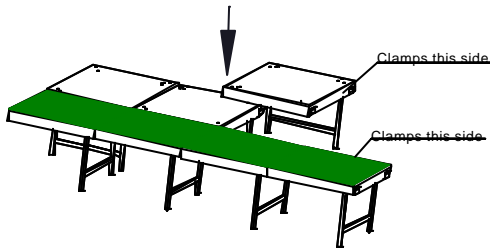
Use the M6x35 Round Head Bolts, washer and Lock Nuts to install all the Legs to the all Platform of Walkways, then use M8x25 Round Head Bolts, Lock Nuts and Washer to install the Clamps to the Official Walkways.

## Step 2



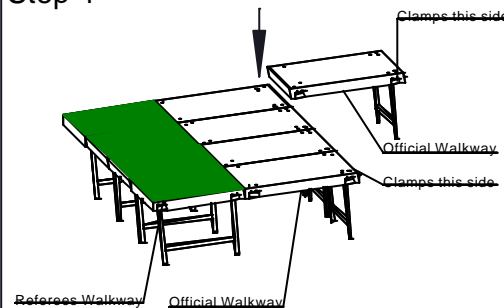
Use M8x25 Round Head Bolts, Lock Nuts and Washer to install the Clamps to the middle 14 Green Referees Walkways, then select the Official Walkway which has the Cable opening to install it to the Referees Walkway.

## Step 3



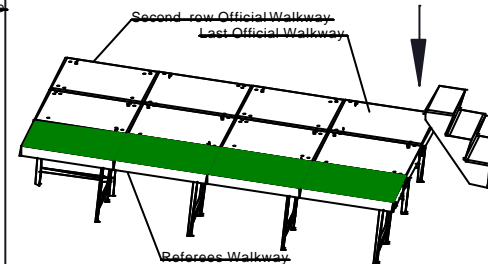
Select the other 13 Official Walkways which have Cable Holes to Use the same method to install them to the Referees Walkways and Official Walkways until the last one, total 14 Official Walkways of the row.

## Step 4



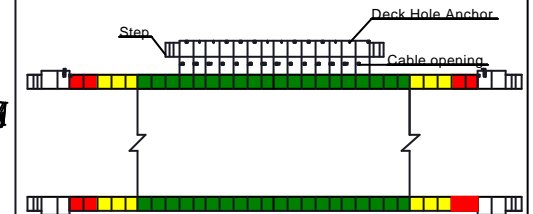
Select 14 Official Walkways which have Deck Hole Anchors to install them as the second row. total 14 Official Walkways.

## Step 5



Install the two Steps on the first Official Walkway and last Official Walkway which are in the second row.

## Step 6



Install the 14pc 1m SS316 Poles and Ropes on the second row Official Walkway and complete them as above drawing.



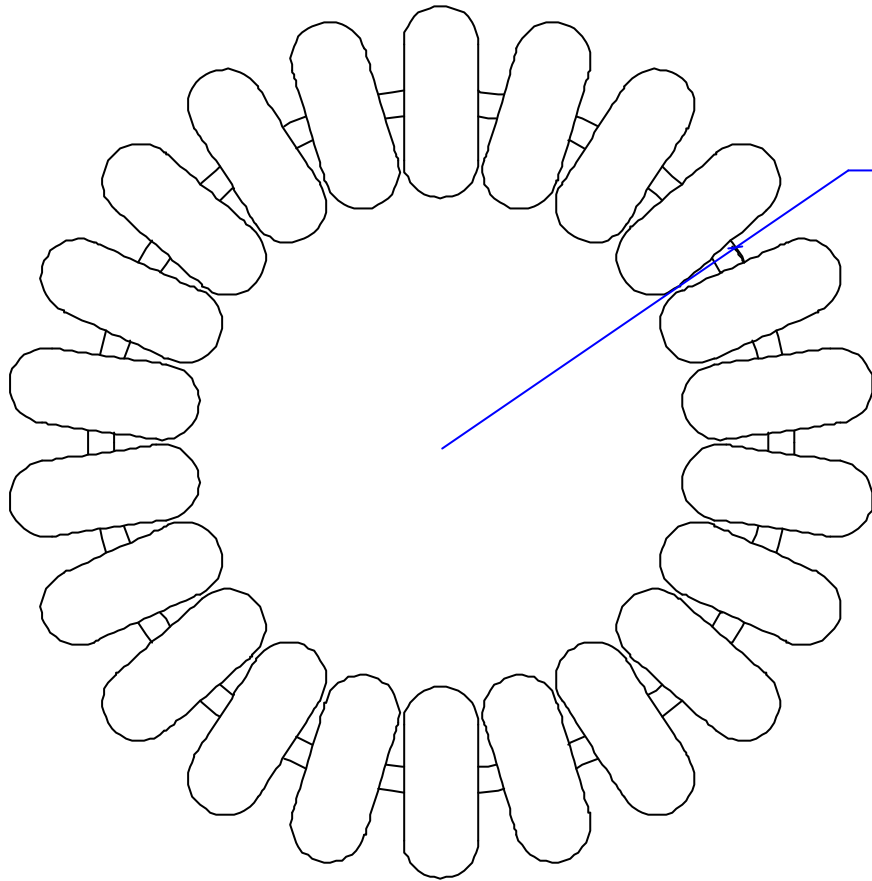
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Project Name: <b>Melbourne Sports and Aquatic Centre</b>			
Drawn	Philip	Scale	No

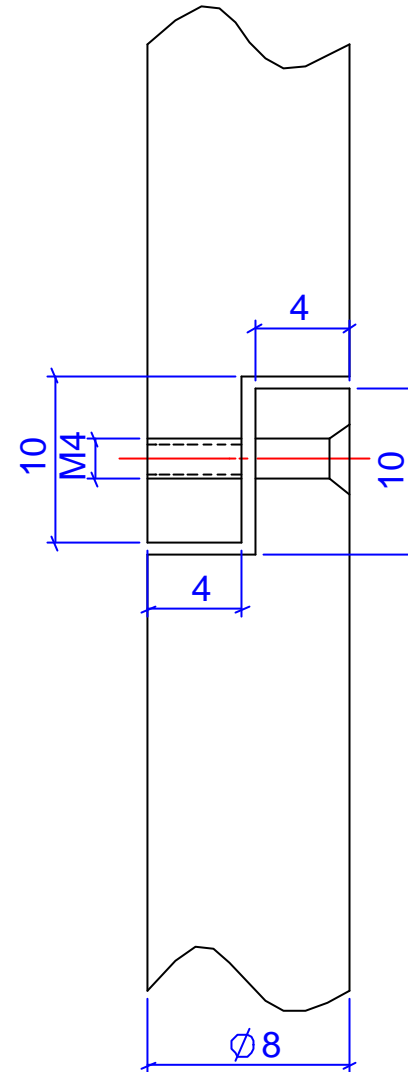
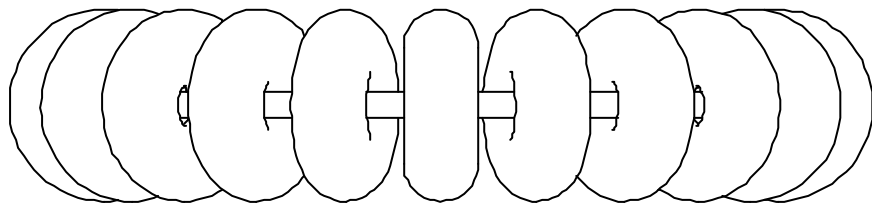
Product Name: <b>Official Walkway Assembly Instruction</b>	
Patent	4048677

Project No.	MSAC
Drawn Date	2006-12-21
Revise Date	

Product No.	MSAC-17
Verify Date	2007-01-01
Verify Date	



R133



Note :

1. Use M4×8 SS316 Countersunk bolt to connect both ends.
2. The material of the ring is SS316.
3. There are 22 Floats, 4 are red, the rest are white, all are made of PE.



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Project Name:  
**Melbourne Sports and Aquatic Centre**

Product Name:  
**Polo Startup Ring**

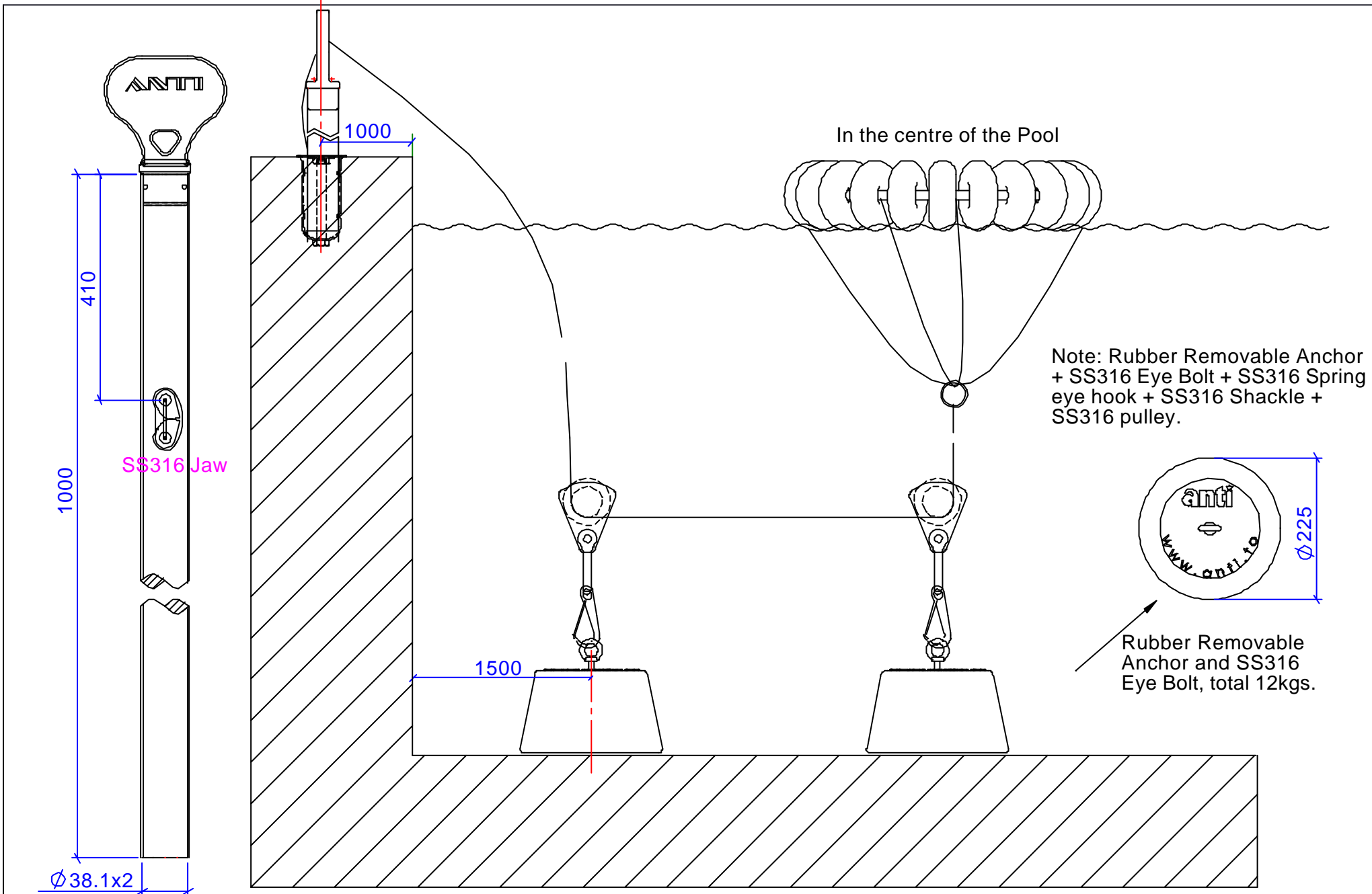
Project No. MSAC

Product No. MSAC-18

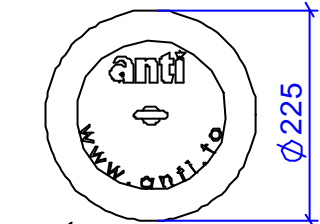
Drawn Date 2006-12-18

Verify Date 2007-01-01

Drawn Philip Scale No Patents 2001285610;7100219;4048677;01818714.5 & 2003/2920 e.g.

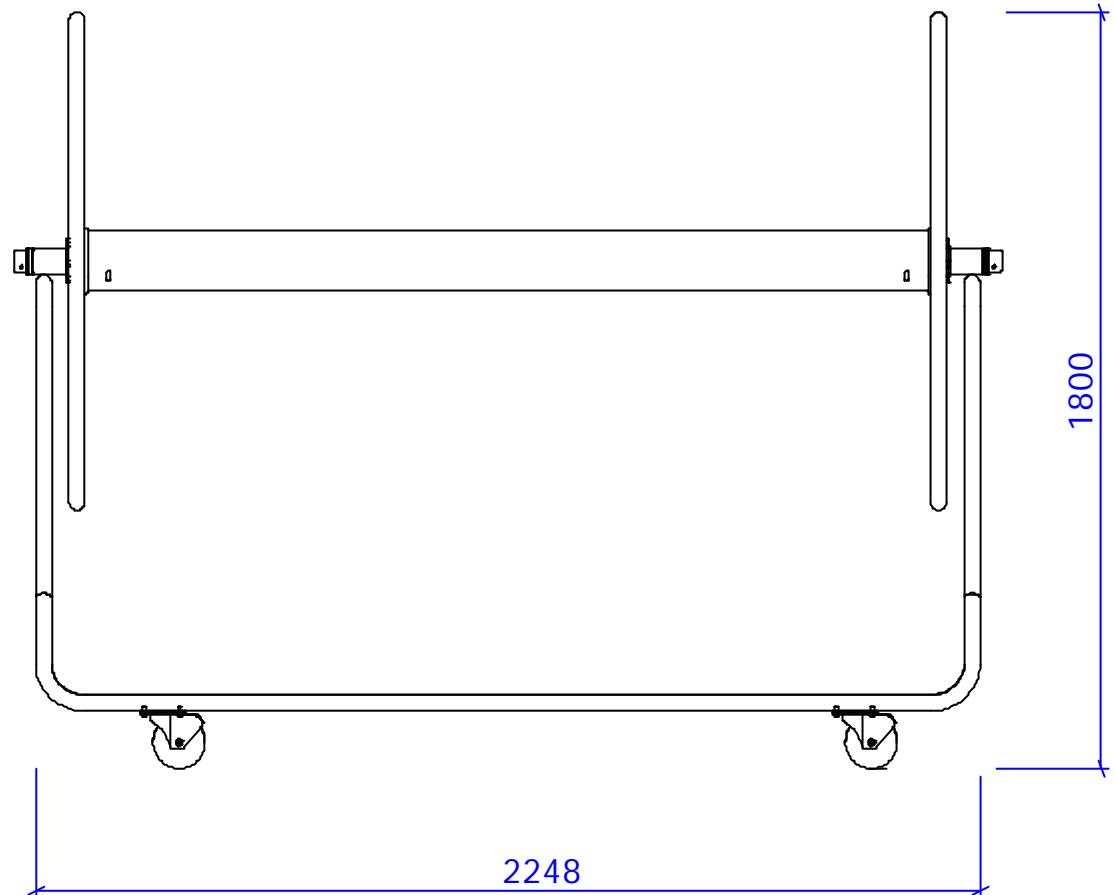
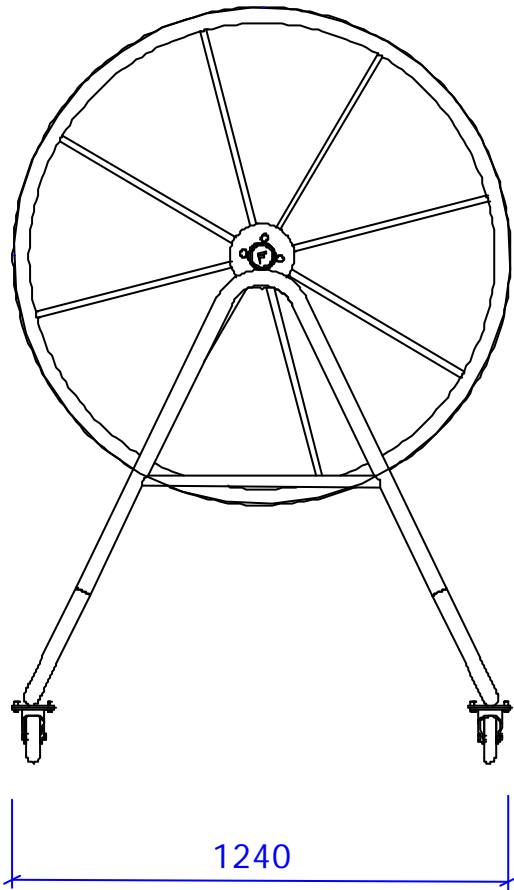


Note: Rubber Removable Anchor + SS316 Eye Bolt + SS316 Spring eye hook + SS316 Shackle + SS316 pulley.



Rubber Removable Anchor and SS316 Eye Bolt, total 12kgs.

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	Melbourne Sports and Aquatic Centre		Polo Startup Installation		Drawn Date	2006-12-15	Verify Date	2007-01-01
	Drawn	Philip	Scale	No	Patents	2001285610;7100219;4048677;01818714.5 & 2003/2920 e.g.		



Note:

1. The Anti Wave Storage Reel provides convenient mobile storage for your Anti Wave racing lanes or water polo fields.
2. Sturdy construction with rugged casters and attractive finish. Holds six 25 m Midi 110 lanes or four 25m Maxi 150 lanes.
3. The StoReel is made from corrosion-resistant aluminium, it is very strong and durable.



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Project Name:  
**Melbourne Sports and Aquatic Centre**

Product Name:  
**Field Lane Rope Storage Reel**

Project No. MSAC

Product No. MSAC-20

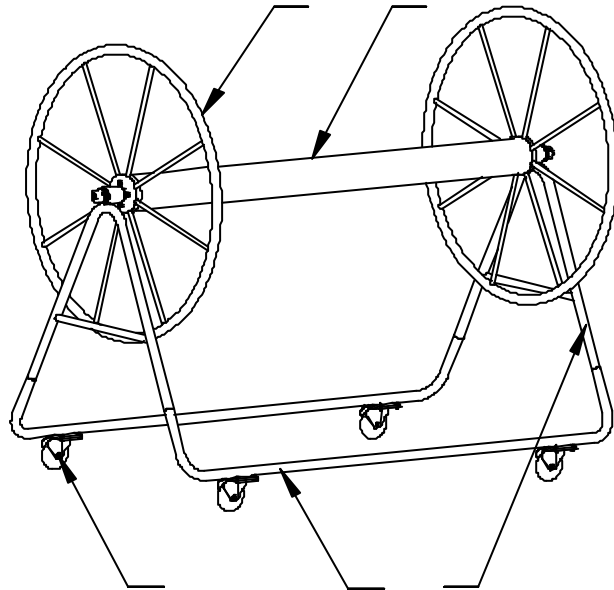
Drawn Date 2006-12-25

Verify Date 2007-01-01

Drawn Philip Scale 1:18 Patents 2001285610;7100219;4048677;01818714.5 & 2003/2920 e.g.

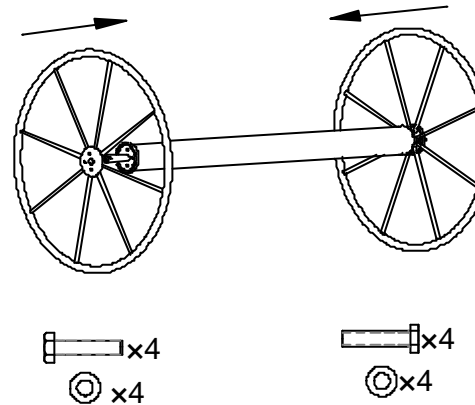
# Storage Reel Assembly Instructions

## General Sketch



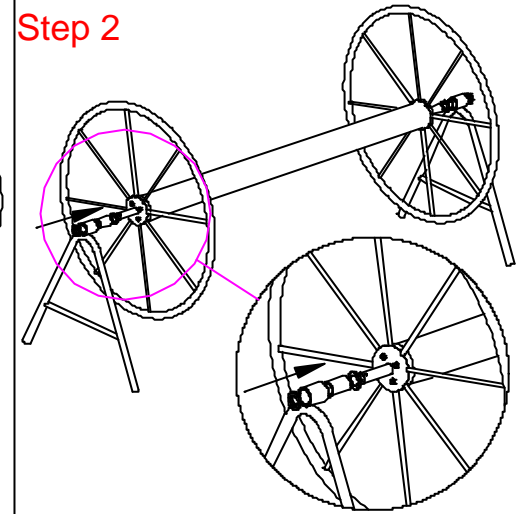
No.	Name	Qty
①	Disc	2
②	Axle	1
③	"A" Frame	2
④	"U" Frame	2
⑤	Caster Wheel	4
⑥	Nylon Bush	2
⑦	Nylon Washer	4
⑧	FRP axle Cap	2
⑨	Aluminium Dowel	4
⑩	M10X45 Hex Bolt	8
⑪	M10 Washer	8
⑫	M6X80 Round Head Bolt	2
⑬	M6 Lock Nut and Washer	2
⑭	M8X20 Round Head Bolt	16
⑮	M8 Lock Nut	16
⑯	M8 Washer	32

## Step 1



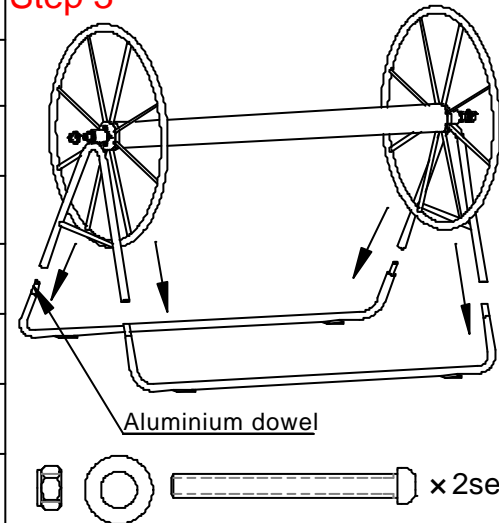
Use M10X45 Hex Bolts and Washers to fix the 2 Discs to both ends of the Axle.

## Step 2



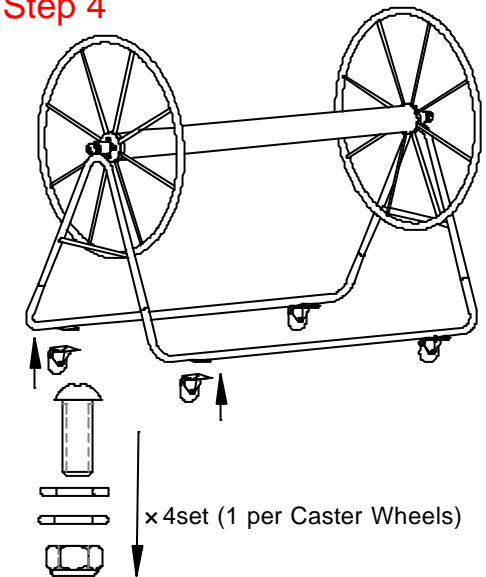
Slip the Nylon Washer, Nylon Bush, the top tube of "A" Frame and Nylon Washer on both ends of the Axle.

## Step 3



Put the "U" Frame on the ground as above, connect the "A" Frame and the "U" Frame, then use M6X80 Round Head Bolts, Washers and Lock Nuts to fix the Axle Cap to both ends of the Axle.

## Step 4



Use M8X20 Round Head Bolts, Washers and Lock Nuts to fix the Caster Wheel to the plate of "U" Frame, then place the Cover over the StoReel.



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Project Name:  
**Melbourne Sports and Aquatic Centre**

Product Name:  
**Field Lane Storage Reel Assembly Instruction**

Project No. MSAC  
Drawn Date 2006-12-23

Product No. MSAC-21  
Verify Date 2007-01-01

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Drawn Philip Scale No

Patents 2001285610; 7100219; 4048677; 01818714.5 & 2003/2920 e.g.